



GUANGDONG HOLD MACHINERY CO., LTD.

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经销商 Distributor



YouTube搜索
@ Hold CNC Woodworking Machinery

注：本公司对产品规格及设计细节不断改良更新，上述功能与参数可能有优化改进，请与授权销售单位确认。
Note: HOLD continuously improves and updates product specifications and design details.
The above functions and parameters may be optimized and improved. Please confirm with authorized sales units.

《《优传文化 摄影设计13590512619》》

HOLD 豪德®

整屋家具设备 木门生产线 一站式解决方案



整屋家具智能制造解决方案



About us

中国豪德 赋能智能制造 中国需要豪德 世界也需要豪德

豪德数控自2014年创立，专注于全系列家具机械装备研发，为家具企业提供整厂规划、自动化生产线的解决方案，为客户提供品质卓越、高效稳定的产品及优质的服务，至今已经服务于全球70多个国家及地区的广大家具及木门企业，赢得了客户的广泛赞誉。

“豪德数控”是国家高新技术企业，并荣获国家专精特新“小巨人”企业称号，豪德人专注于先进的木工设备研发，已授权及申请中的专利200多项，其中发明专利70多项，实用新型及外观专利130多项，作为主要起草单位承担了《数控木工裁板锯》、《数控木工五面多轴钻床》行业标准的起草工作。

在日新月异的时代，我们坚信突破和革新才是推动社会发展的重要力量。在风云变幻的市场，我们坚信源源不断的创新力才是企业立足的根本。专注产品，做到精益求精，不断提升产品对客户价值，就是豪德的精神所在！

豪德数控董事长：
Chairman of HOLD machine



国家专精特新“小巨人”企业



高新技术企业认证



广东省制造业500强



ISO质量管理体系认证



CE欧盟产品安全认证



HID 湖北基地(二期) Hubei production base



HID 广东基地 Guangdong base



HID 湖北基地(一期) Hubei production base



Manufacturing

高端制造 不负每一份期待

豪德数控拥有广东顺德和湖北天门两大生产制造基地，总占地面积15万平方米，全环节精细化品质管控、全方位数字化创新升级，满足个性化需求，为家具制造企业提供高端设备和完整的解决方案。

HOLD has two major manufacturing bases, one is in Shunde, Guangdong, and the other is in Tianmen, Hubei, total area is 150,000 square meters. Refined quality control throughout the entire process, comprehensive digital innovation and upgrading, we meet customized needs and provide high quality equipment and complete solutions for furniture manufacturers.



龙门加工中心 Gantry machining center



机器人自动焊接 Robotic automatic welding



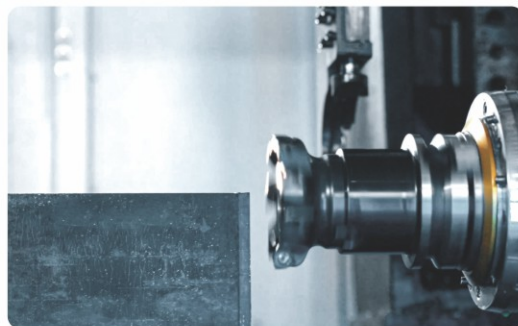
自动化喷涂 Oautomatic spray painting



铸件去应力退火 Stress relief annealing for castings



大型激光切割 Large-scale laser cutting



数控铣削加工 CNC milling processing



数控铣削加工 CNC milling processing

锐意创新 回应每一份信任

3A

2021年被评为“AAA级”信用企业

Rated as "AAA-Level" credit enterprise in 2021

200+

拥有已授权及申请中的专利200多项

Over 200 patents granted or pending

70+

服务于全球70多个国家及地区

Serving customers in more than 70 countries and regions

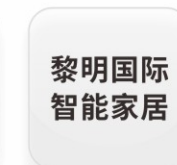
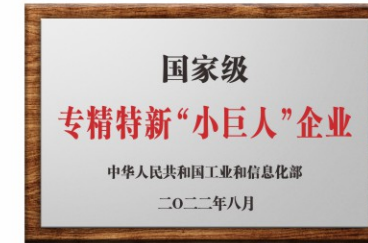
2000+

服务于全球2000多家企业

Serving over 2000 enterprises worldwide



Honor



PRODUCT INDEX

产品索引

EDGE BANDER
TECH

智能封边系列



CNC
MULTI-FUNCTIONAL
TECH

数控多功能系列



CNC DRILLING
TECH

数控钻孔系列



CNC NESTING
TECH

数控开料系列



SAWING
TECH

锯切开料系列



DRILLING
TECH

木工排钻系列



AUTOMATION
TECH

自动化系列



WOOD DOOR
EQUIPMENT
TECH

木门设备系列



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智能激光封边机
高端封边机
铝蜂窝板封边机
斜边封边机
木门封边机
子母门封边机

智能钻切生产线
门墙柜加工中心

数控钻孔中心(双工位)
数控钻铣中心(自动换刀)
数控钻孔中心

数控开料机(自动上下料连线)
数控开料机

纵横锯
电脑裁板锯(后上料)
电脑裁板锯(前上料)
精密推台锯

数控自动送料多排钻
木工多排钻

板式家具智能生产线
木门智能生产线
智能开料工作站
高效封边工作站
数控钻孔工作站
自动化设备

数控木门一体机
数控门套开料机
数控木门四边锯
木门锁孔机

Intelligent laser edge bander
High-end edge bander
Alumium honey comb edge bander
Bevel edge bander
Wooden door edge bander
Unequal double door edge bander

CNC drilling and cutting machine
Door, wall and cabinet processing center

CNC drilling (dual work position)
CNC drilling (ATC)
CNC drilling

CNC nesting
(automatic loading and unloading)
CNC nesting

Angular saw
Computer panel saw (rear loading)
Computer panel saw (front loading)
Sliding table saw

CNC automatic feeding multi-row drill
Multi-row drilling machine

Intelligent panel furniture production line
Intelligent wooden door production line
CNC nesting station
Edging station
Drilling station
Automation equipment

CNC wood door all-in-one machine
CNC door pocket nesting machine
CNC door 4-side cutter
Wood door lock hole machine





全系封边 知您所需

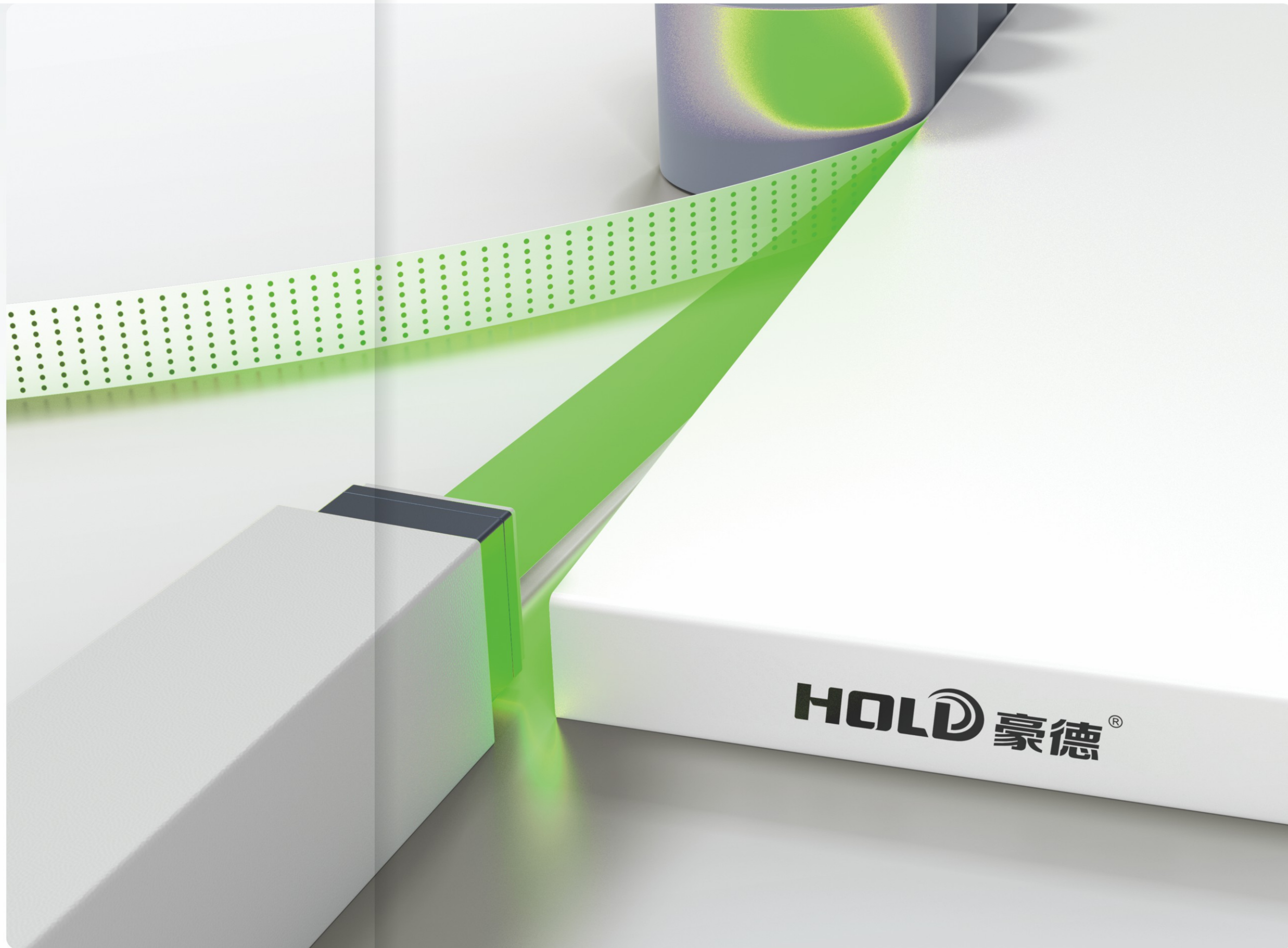
激光|PUR|EVA

柜体|柜门|窄边|斜边|木门|铝蜂窝板



豪德封边机封边精准高效，为客户提供封边有效解决方案

Precise and efficient edge banding, providing effective solutions for customers



高品质板材无缝封边工艺

激光/涂胶两种封边模式一键切换

Seamless edge banding process for high-quality panels
One-click switching for laser/gluing edge banding



发明专利技术 [1]

国内率先研发并推出成熟的智能激光封边机。

Patented technology

Pioneered mature intelligent laser edge bander in china



自研激光系统 [2]

完美兼容ABS、PP、亚克力、带有功能层的激光封边带。

Self-developed laser system

Perfectly compatible with ABS/PP/Acrylic/laser edge tape



独有耐候技术 [3]

豪德专有技术，中国南、北皆适用，不用恒温房。

Unique weather-resistant technology

HOLD patented laser tech, suitable for both warm and cold weather, no need temperature preservation room



激光速度快 [4]

开机即用，无需加热；提高有效工时利用率。

High efficient laser

Ready to use upon startup, no heating required, effectively improves work efficiency

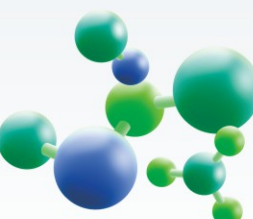


高品质封边 [5]

能与板材分子连接，真正做到无缝封边。

High-quality edge banding

Molecular bonding with panels, achieving seamless edge banding



保养提示
Maintenance reminder



计件功能
Piece counting



刀具更换提示
Tool change reminder



参数一键下载
One-click parameter download



激光/涂胶一键切换
One-click switching between laser and gluing



伺服送带
Servo tape feeding



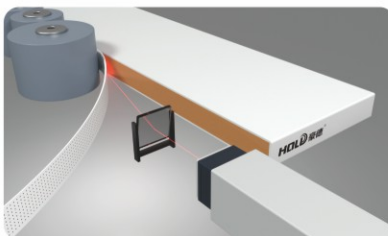
重型加高压梁
Heavy-duty heightened press beam



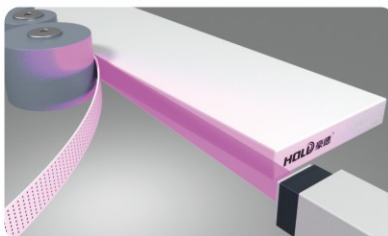
智能控制系统
Intelligent control system



智能封边样品展示
Edge banding demo



震镜光斑
Galvo spot



矩形光斑
Rectangular spot



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻

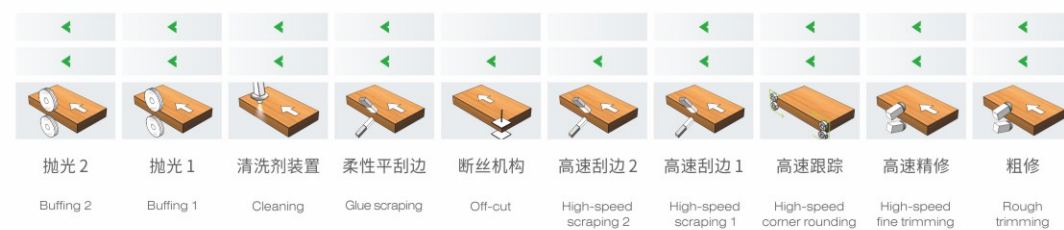


自动化



木门设备

For high-end cabinet door edge banding process
Servo control, high-speed edge banding



进阶款封边系列 Advanced edge banding series

高定柜门封边工艺

履带压料输送，更快、更稳的窄边封边

For high-end cabinet door edge banding process
V-belt feeding, pneumatic trimming and scraping



- 快拆式抛光
Quick-change buffing
- 水平圆盘刮边
Horizontal scraping
- 40mm窄边封边
40mm narrow end
- 重型升降
Heavy-duty lifting
- 重型钢压梁
Heavy-duty Steel press beam

- 抛光 2
Buffing 2
- 抛光 1
Buffing 1
- 清洗剂装置
Cleaning
- 柔性平刮边
Glue scraping
- 断丝机构
Off-cut
- 刮边 2
Scraping 2
- 刮边 1
Scraping 1
- 四刀跟踪
Four-motor corner rounding
- 修边 2
Fine trimming 2

- 修边 1
Fine trimming 1
- 两座三电机快速齐头
Double-rail three-motor end cutting
- 压贴 2
Pressing 2
- 上置胶锅涂胶系统
Upper gluing system
- 快速熔胶
Pre-melting
- 烤灯 2
Heating lamp 2
- 压贴 1
Pressing 1
- PUR免清洗胶锅涂胶
PUR changeover pot
- 烤灯 1
Heating lamp 1
- 预铣
Pre-milling
- 分离剂装置
Releasing

HD876J



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

高定柜门封边工艺

PUR/EVA两种涂胶方式快速切换

Custom cabinet door edge banding process
Rapid switching between two glue application methods: PUR and EVA



- 保养提示
Maintenance reminder
- 计件功能
Piece counting
- 刀具更换提示
Tool change reminder
- 参数一键下载
One-click parameter download
- 数控升降压梁
CNC lifting press beam
- 双排龙门流利条
Double-row gantry support roller
- 履带压料输送
V-belt feeding
- 智能控制系统
Intelligent control system

- | | | | | | | | | | | |
|-------------------|-------------------|-------------------|------------------------|-----------------|--------------------|--------------------|--------------------------------------|-------------------------------|----------------------|--|
| 抛光 2
Buffing 2 | 抛光 1
Buffing 1 | 清洗剂装置
Cleaning | 柔性平刮边
Glue scraping | 断丝机构
Off-cut | 刮边 2
Scraping 2 | 刮边 1
Scraping 1 | 四刀跟踪修边
Four-motor corner rounding | 两工位气动精修
Pneumatic trimming | 粗修
Rough trimming | 两座三电机快速齐头
Double-rail three-motor end cutting |
|-------------------|-------------------|-------------------|------------------------|-----------------|--------------------|--------------------|--------------------------------------|-------------------------------|----------------------|--|

- | | | | | | | | | | | |
|--------------------|-------------------------------------|-------------------------|------------------------|--------------------|----------------------------------|-------------------------------------|-------------------------|------------------------|-------------------|--------------------|
| 压贴 2
Pressing 2 | 上置胶锅涂胶系统 2
Upper gluing system 2 | 快速熔胶 2
Pre-melting 2 | 烤灯 2
Heating lamp 2 | 压贴 1
Pressing 1 | PUR免清洗胶锅涂胶
PUR changeover pot | 上置胶锅涂胶系统 1
Upper gluing system 1 | 快速熔胶 1
Pre-melting 1 | 烤灯 1
Heating lamp 1 | 预铣
Pre-milling | 分离剂装置
Releasing |
|--------------------|-------------------------------------|-------------------------|------------------------|--------------------|----------------------------------|-------------------------------------|-------------------------|------------------------|-------------------|--------------------|

HQ533J
HD856J



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

铝蜂窝板封边系列 Aluminum honeycomb panel edge bande

铝蜂窝板材封边工艺
履带压料输送，加长压贴机构

For aluminum honeycomb panels process
V-belt feeding, upgraded extended pressing unit



←	←	←	←	←	←	←	←	←	←
←	←	←	←	←	←	←	←	←	←
抛光 2	抛光 1	清洗剂装置	柔性平刮边	断丝机构	刮边 2	刮边 1	四刀 跟踪修边	精修 2	精修 1
Buffing 2	Buffing 1	Cleaning	Glue scraping	Off-cut	Scraping 2	Scraping 1	Four-motor corner rounding	Fine trimming 2	Fine trimming 1

←	←	←	←	←	←	←	←	←	←	←
←	←	←	←	←	←	←	←	←	←	←
粗修	前后齐头	压贴 2	上置胶锅 涂胶系统	快速熔胶	烤灯 2	压贴 1	PUR免清洗 胶锅涂胶	烤灯 1	预铣	分离剂装置
Rough trimming	End cutting	Pressing 2	Upper gluing system	Pre-melting	Heating lamp 2	Pressing 1	PUR changeover pot	Heating lamp 1	Pre-milling	Releasing



计件功能

Piece counting



生产报表

Production reports



智能触屏操控

Intelligent touch screen control



金钢石预铣刀

Diamond pre-milling cutter



现场操作视频

Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻

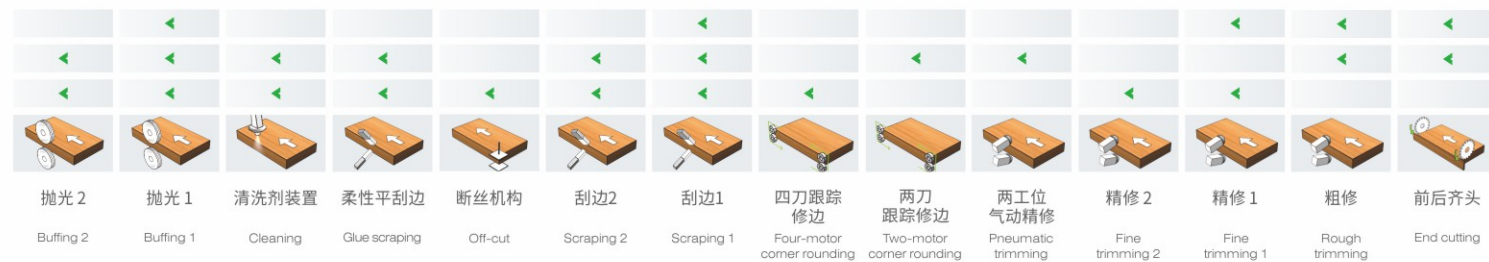


自动化



木门设备

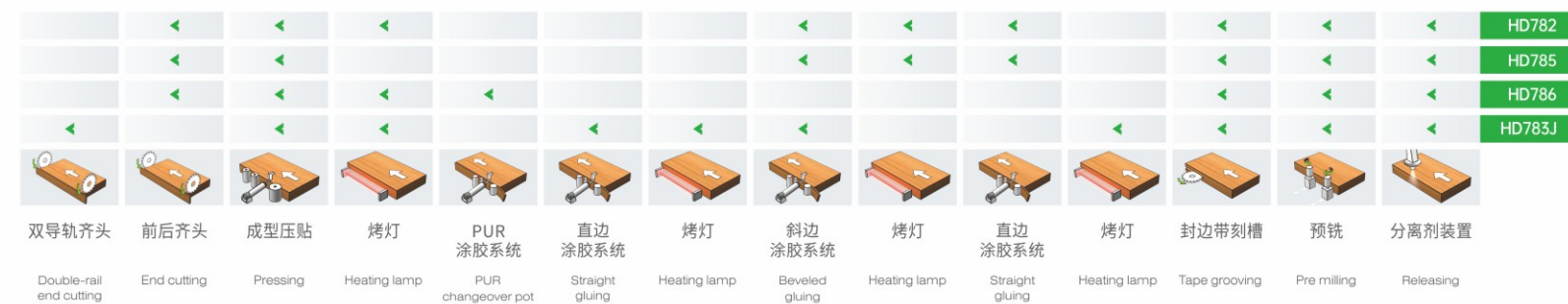
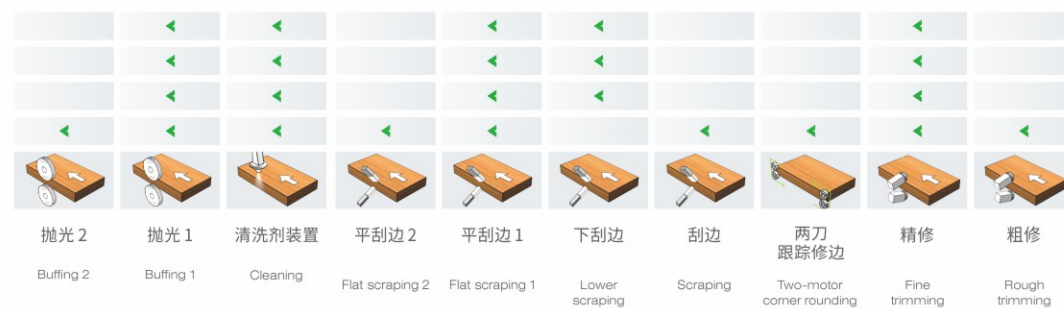
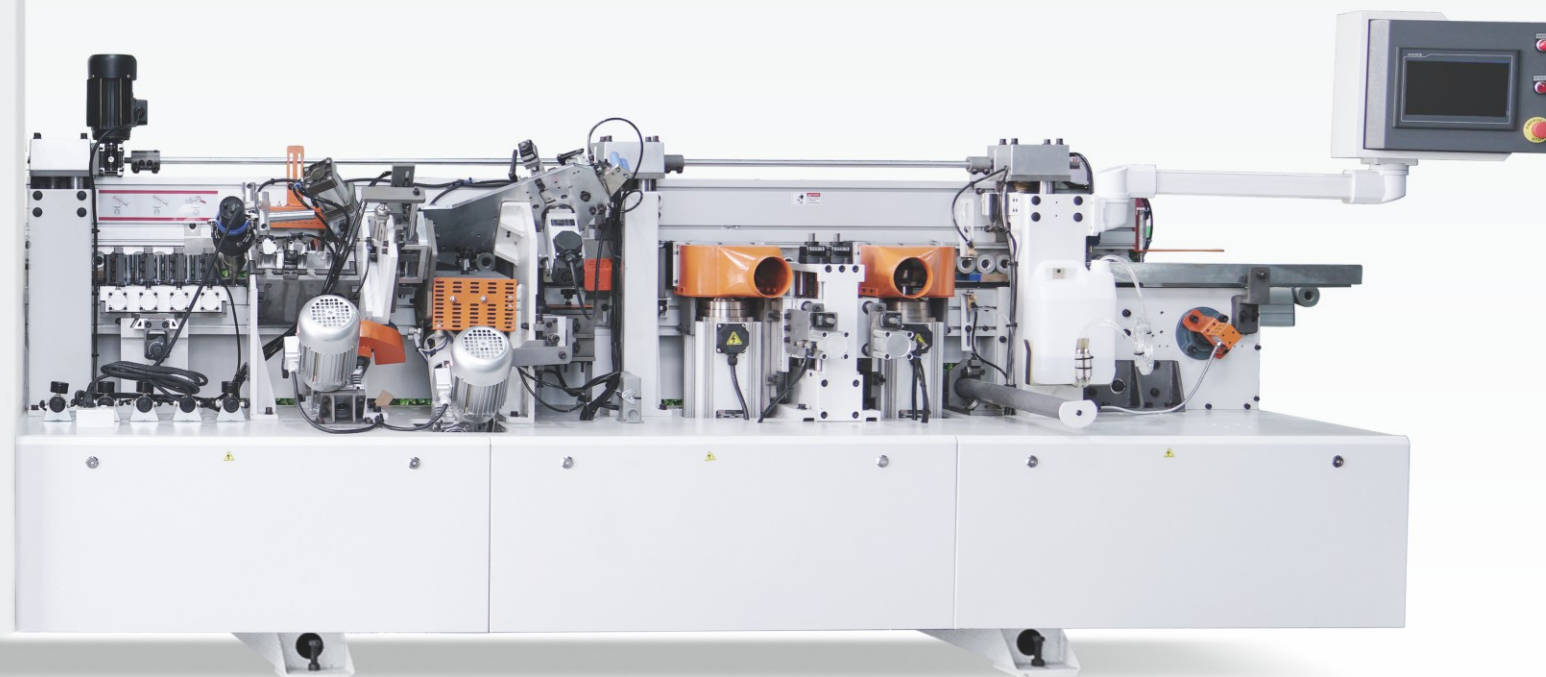
For Cabinet Closure Trim and Skirting Boards Process



For handle-free cabinet door edge banding process
Bevelled molding (milling, bevelled gluing, molding and pressing)



样品展示
Template



智能封边



数控多功能



数控钻孔



数控开料



木工排钻



木门设备

木门封边系列 Wooden door edge bander

针对优化升级木门封边工艺
高预铣、高胶轴、高压贴

For optimized and upgraded wooden door edge banding process
Higher pre-milling cutter, higher gluing unit, higher pressing unit



←	←	←	←	←	←	←	←	←	←	←	←	←	←	HD730JPLL
←	←	←	←	←	←	←	←	←	←	←	←	←	←	HD731JPLL
抛光	清洗剂装置	水平双开槽	断丝机构	两工位 气动刮边	两刀 跟踪修边	两工位 气动精修	粗修	前后齐头	压贴	PUR涂胶	烤灯	预铣	分离剂装置	
Buffing	Cleaning	Horizontal double grooving	Off-cut	Pneumatic trimming	Two-motor corner rounding	Pneumatic trimming	Rough trimming	End cutting	Pressing	PUR changeover pot	Heating lamp	Pre-milling	Releasing	

←	←	←	←	←	←	←	←	←	←	←	←	←	←	HD730JBY
←	←	←	←	←	←	←	←	←	←	←	←	←	←	HD731JBY
抛光	清洗剂装置	断丝机构	两工位 气动刮边	两刀 跟踪修边	两工位 气动精修	粗修	前后齐头	压贴	PUR免清洗 胶锅涂胶	烤灯	预铣	分离剂装置		
Buffing	Cleaning	Off-cut	Pneumatic trimming	Two-motor corner rounding	Pneumatic trimming	Rough trimming	End cutting	Pressing	PUR changeover pot	Heating lamp	Pre-milling	Releasing		

计件功能
Piece counting

生产报表
Production reports

包胶辅助托轮
Rubber-coated support rollers

智能触屏操控
Intelligent touch screen control

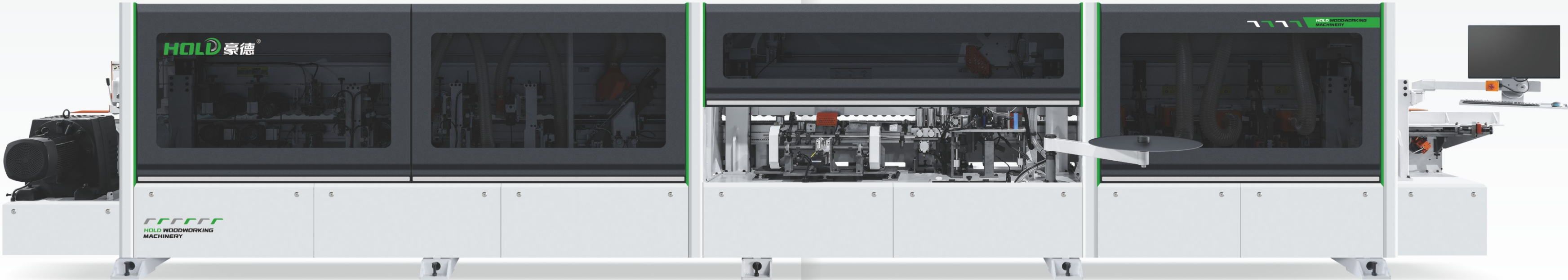
现场操作视频
Operating video

子母门封边系列 Unequal double door edge bander

子母门/隐形门封边工艺

L型封边(成型预铣、加高涂胶、成型压贴)

For unequal double door/invisible door edge banding process
L-shaped edge banding (profiling pre-milling, heightened gluing, profiling pressing)





保养提示
Maintenance reminder



计件功能
Piece counting



抛光2
Buffing 2



抛光1
Buffing 1



清洗剂装置
Cleaning



柔性平刮边
Glue scraping



两工位
气动刮边
Dual positions
pneumatic
scraping



两工位
气动精修
Dual positions
pneumatic
fine trimming



生产报表
Production reports



参数一键下载
One-click
parameter download



双排龙门流利条
Double-row
gantry support roller



气动修、刮边
Pneumatic
trimming, scraping



加高边带涂胶
Heightened
edge tape gluing



加宽压梁
Widened
press beam



伺服成型压贴
Servo
profiling pressing



伺服成型预铣
Servo
profiling pre-milling



子/母门快速切换
Quick switching between
T-shape/L-shaped



粗修
Rough
trimming



前后齐头
End cutting



伺服压贴
Servo
pressing



压贴
Pressing



烤灯2
Heating lamp 2



上置胶锅
涂胶系统
Upper
gluing system



快速熔胶
Pre-melting



烤灯1
Heating lamp 1



伺服预铣 2
Servo
pre milling 2



伺服预铣 1
Servo
pre milling 1



分离剂装置
Releasing



现场操作视频
Operating video



现场操作视频
Operating video

									HD620
									HD621
									HD620J
									HD621J
抛光	刮边	两刀 跟踪修边	精修	粗修	前后齐头	压贴	下置EVA 涂胶系统	预铣	
Buffing	Cleaning	2 tools corner rounding	Fine trimming	Rough trimming	End cutting	Pressing	Lower EVA gluing	Pre-milling	

						
						
						
						
						
抛光 2	抛光 1	清洗剂装置	柔性平刮边	刮边2	刮边1	两刀 跟路修边
Buffing 2	Buffing 1	Cleaning	Glue scraping	Scraping 2	Scraping 1	Two-motor corner rounding

															
精修	粗修	前后齐头	压贴	烤灯	下置EVA涂胶系统	上置胶锅涂胶系统	快速熔胶	烤灯	上置胶锅涂胶系统	快速熔胶	PUR免清洗胶锅涂胶	烤灯	预铣	分离剂装置	
Fine trimming	Rough trimming	End cutting	Pressing	Heating lamp	Lower EVA gluing	Upper gluing system	Pre-melting	Heating lamp	Upper gluing system	Pre-melting	PUR changeover pot	Heating lamp 1	Pre-milling	Releasing	

HD 210J



HD 211J



←	←	←	←	←	←	←	←	←	HD210J
←	←	←	←	←	←	←	←	←	HD211J
抛光	平刮边	刮边	两刀跟踪修边	精修	前后齐头	压贴	下置EVA涂胶系统	预铣	
Buffing	Flat scraping	Scraping	Two-motor corner rounding	Fine trimming	End cutting	Pressing	Lower EVA gluing	Pre-milling	

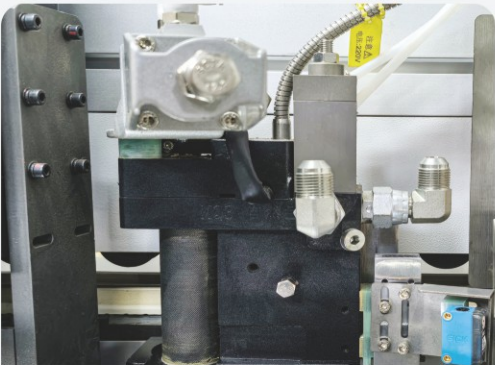
EDGE BANDER TECH

Configuration instructions(Optional)

封边机系列配置说明(选配)



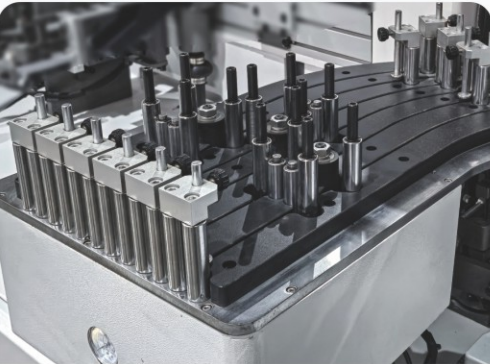
快速熔胶+自动供胶粒+上置胶锅涂胶系统(PKQ)
Pre-melting + upper gluing system(PKQ)



双色PUR免清洗胶锅(B)
Pur changeover pot(B)



激光封边升级方案
Laser edge banding upgrade solution



多通道送带系统(A)
Multi-slot servo edge feeder(A)



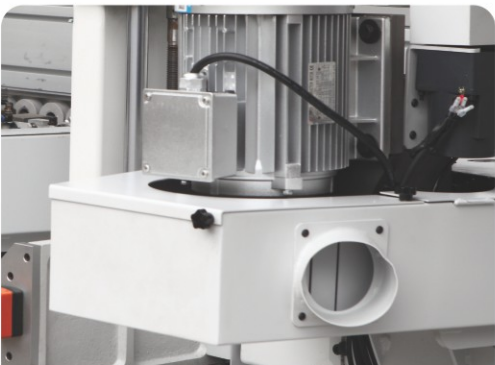
一字型双拼PUR自动注胶机(Y)
I-shape PUR melter(Y)



双排双拼PUR自动注胶机(Y)
Cross PUR melter (Y)



抛光打蜡
Waxing



砂光 (M)
Sanding(M)



封边视觉检测系统
Visual inspection system



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

封边机系列参数表

项目名称 Model	升降 Lifting	总功率(kw) Total power(kw)	外形尺寸(mm) Overall size(mm)	进给速度(m/min) Feed speed(m/min)	封边带厚度(mm) Tape thickness(mm)	板料厚度(mm) Panel thickness(mm)
LASER S600	数控升降 CNC Lifting	34	12300×1000×1800	激光≤23 Laser ≤23	激光 1.0-3.0 Laser 1.0-3.0	激光 10-40 Laser 10-60
V5		36.5	13200×1100×2000	涂胶20-23-26 Glue 20-23-26	涂胶 0.4-3 Glue 0.4-3	涂胶 10-60 Glue 10-60
V3		25	9400×1100×2200	20-23-26-30	0.4-3	10-60
HD876J		33	10500×1000×1800	18-20-23-26	0.4-3	10-60
HD856J		33	10500×1000×1800	14-20-23	0.4-3	10-60
HD782	电动升降 Elecric Lifting	17	5650×900×1750	20-23-26	0.4-3	10-60
HD783J		30	9800×960×1750	≤14	直边0/5mm:0.8-1.2;3mm:0.8-1 Straight side 0/5mm:0.8-1.2;3mm:0.8-1	斜直9-25;全斜9-18 Slanted straight edge9-25;beveled9-18
HD785		29	6200×900×1700	斜边 14 Bevel edge 14	斜边 0.6-1.2 Bevel edge 0.6-1.2	斜边 15-25 Bevel edge 15-25
HD786		25	6600×960×1700	直边 14-20-23 Straight edge 14-20-23	直边 0.4-3 Straight edge 0.4-3	直边 10-60 Straight edge 10-60
HD855J		29	6200×900×1700	≤14	直边0/5mm:0.8-1.2;3mm:0.8-1 Straight edge 0/5mm:0.8-1.2;3mm:0.8-1	斜直16-22;全斜12-18 Slanted straight edge16-22;beveled12-18
HD855J	数控升降 CNC Lifting	33	10300×1000×1800	≤14	0.8-1.2	15-20
HD686J	电动升降 Elecric Lifting	26	9200×900×1700	14-20-23	0.4-3	10-60
HD623		10.3	4500×900×1700	14-20-23	0.4-3	10-60
HD731JBY		20	7400×900×1700	14-20-23	0.4-3	10-60
HD730JBY		19	6200×900×1700	14-20-23	0.4-3	10-60
HD691JBYZ		25	9300×900×1700	铝蜂窝板:14 Aluminum honeycomb panel: 14	1.5-2	10-60
HD857J	数控升降 CNC Lifting	32	9800×1000×1800	普通板:14-20-23 Ordinary plate: 14-20-23	0.4-3	10-60
HD622J	电动升降 Elecric Lifting	25	8300×900×1700	14-20-23	0.4-3	10-60
HD6211		25	7300×900×1700	14-20-23	0.4-3	10-60
HD622JN		27	8300×900×1700	14-20-23	0.4-3	10-60
HD6211N		25	7600×900×1700	14-20-23	0.4-3	10-60
HD620		10.3	4500×900×1700	14-20-23	0.4-3	10-60
HD621J		16.7	6800×900×1700	14-20-23	0.4-3	10-60
HD210J		12	3900×720×1250	14-20-23	0.4-3	10-60
HD211J		13.5	5100×720×1250	14-20-23	0.4-3	10-60

注:本公司对产品规格及设计细节不断改良更新, 上述功能与参数可能有优化改进, 请与授权销售单位确认。

Note: our company continuously improves and updates product specifications and design details. The above functions and parameters may be optimized and improved. Please confirm with authorized sales units

项目名称 Model	板料长度(mm) Panel length(mm)	板料宽度(mm) Panel width(mm)	工作气压(Mpa) Working air pressure(Mpa)	最小板材尺寸(mm) Mini. panel size(mm)
LASER S600	≥120	≥80	0.6	120×80
V5	≥120	≥60	0.6	120×60
V3	≥120	≥40	0.6	40×120 (不开跟踪) 40×120 (Corner rounding off)
HD876J	≥120	≥40	0.6	40×300 (开跟踪) 40×300 (Corner rounding on)
HD856J	≥120	≥50	0.6	50×120 (不开跟踪) ; 50×300 (开跟踪) 50×120 (Corner rounding off); 50×300 (Corner rounding on)
HD782	≥200	≥120	0.6	200×120
HD783J	≥200	≥120	0.6	200×120
	≥120	≥100	0.6	120×100
HD785	≥200	≥120	0.6	200×120
HD786	≥200	≥150	0.6	200×150
HD855J	40mm端头可开预铣, 300×40mm的长边可开跟踪 40mm Pre-milling, 300mm corner rounding		0.6	40×300
HD686J			0.6	40×300
HD623	≥120	≥30	0.6	30×300或120×50
HD731JBY	≥120	≥100	0.6	120×100
HD730JBY	≥120	≥80	0.6	120×80
HD691JBYZ	≥120	≥100	0.6	120×100
HD857J	≥120	木板:≥80; 铝板:≥100 Wood :≥80; Aluminum plate :≥100	0.6	木板:120×80; 铝板:120×100 Wood :120×80; Aluminum plate :120×100
HD622J	≥120	≥50	0.6	50×120 (不开跟踪) 50×120 (Corner rounding off)
HD6211	≥120	≥50	0.6	50×300 (开跟踪) 50×300(Corner rounding on)
HD622JN	≥120	≥40	0.6	40×120 (不开跟踪) 40×120 (Corner rounding off)
HD6211N	≥120	≥40	0.6	40×300 (开跟踪) 40×300(Corner rounding on)
HD620	≥120	≥60	0.6	120×60
HD621J	≥120	≥60	0.6	60×120 (不开跟踪) 60×120 (Corner rounding off)
HD210J	≥120	≥60	0.6	60×300或120×100 (开跟踪) 60×300, 120×100
HD211J	≥120	≥60	0.6	(Corner rounding on)



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



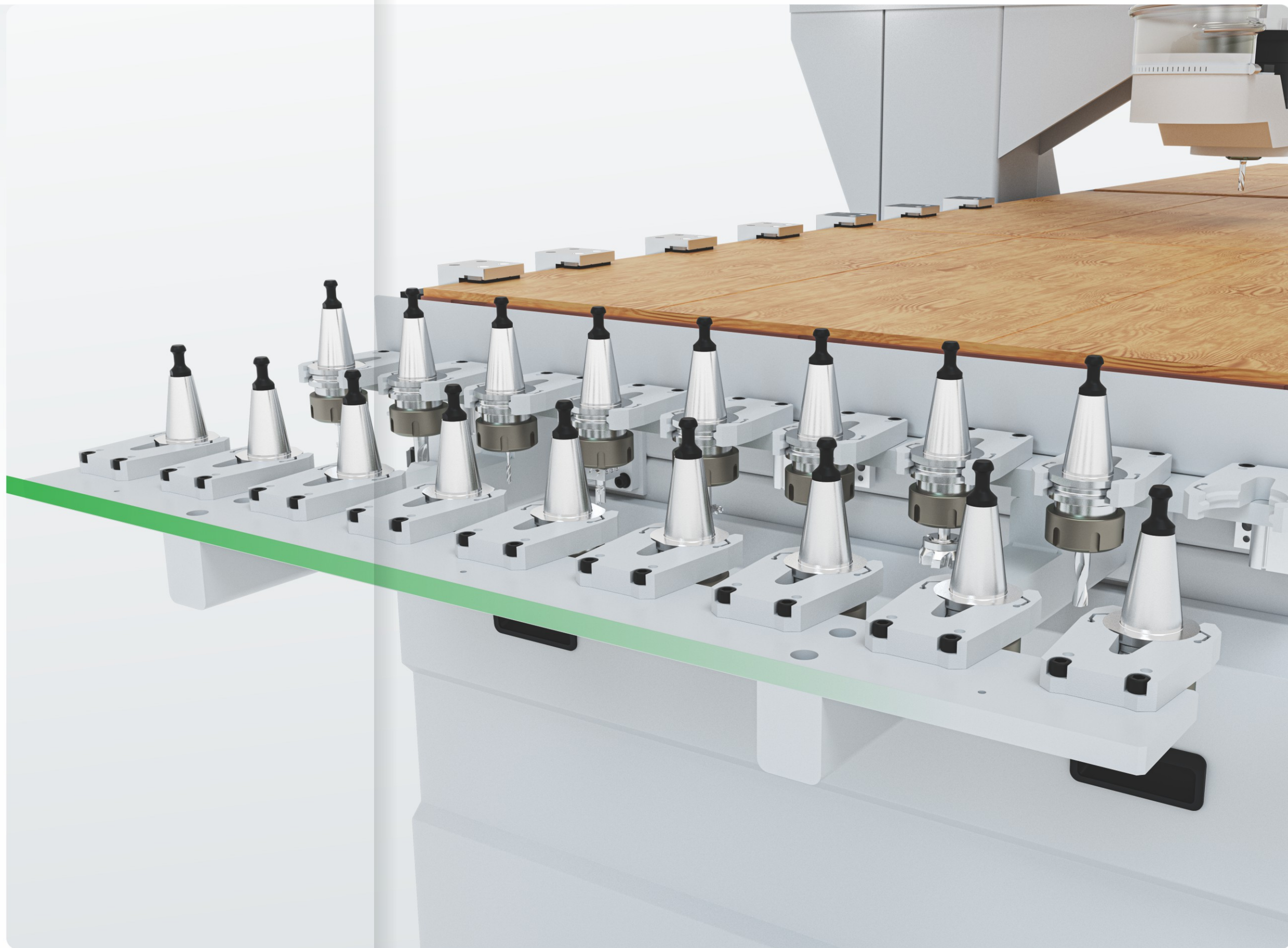
木门设备

破界而生 一机一线

智能钻切生产线
门墙柜加工中心



豪德数控多功能一体化设备，为客户提供优质解决方案
HOLD multi-functional integrated equipment, provides high-quality solutions for customers



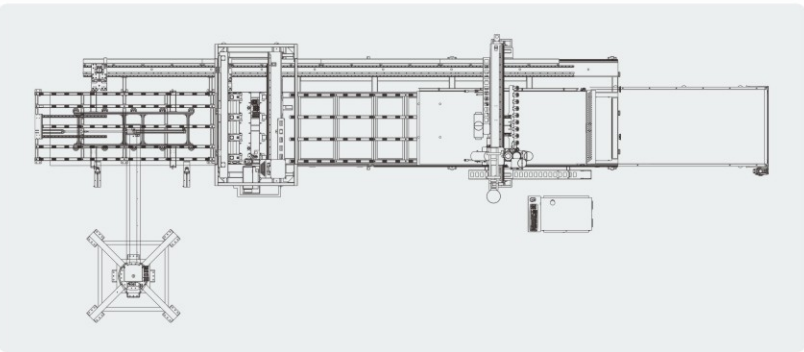
HBK 2409

智能钻切生产线

Intelligent drilling and cutting production line

三工位同时加工，一次成型
夹手送料横跨钻、切区域，无需二次定位

Three working stations process simultaneously, achieves one-time forming
Clamps feed material across drilling and cutting areas, no need for second time positioning



智能钻切生产线
Intelligent drilling and cutting production line



自动上料
Automatic feeding



自动贴标
Automatic labeling



下方钻孔
Lower hole drilling



自动切割
Automatic cutting



自动出料
Automatic unloading



减少人员配置
Save labor
cost and time



提高生产效率
High efficiency



减少占地面积
Small footprint



中央总线控制
Central bus
control



悬臂三轴机械手
Cantilever three-axis
manipulator



一体式机架
Integrated
machine frame

专利技术



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

HMG 4-300T

门墙柜加工中心

Door, wall and cabinet processing center

9kw自动换刀主轴，搭配17位直排刀库
木门、柜体、墙板，钻、切、铣一体化加工

9kw automatic tool-changing spindle, equipped with a 17-position straight tool magazine
Integrated drilling, cutting, milling for wooden doors, cabinets, and wall panels



项目名称	Model	HMG 4-300T	项目名称	Model	HMG 4-300T
台面尺寸	Table size	3050×900mm	Z轴最高速度	Z-axis maximum speed	20m/s
板材厚度	Panel thickness	60mm	主轴功率	Main spindle power	9kw×1
台面高度	Table height	850mm	总功率	Total power	19kw
X轴最高速度	X-axis maximum speed	60m/s	输入气源	Input air source	0.6~0.8MPa
Y轴最高速度	Y-axis maximum speed	60m/s	吸尘风量	Dust collection airflow	2000m ³ /h

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Note: our company continuously improves and updates product specifications and design details. The above functions and parameters may be optimized and improved. Please confirm with authorized sales units

HMD 22H

门墙柜加工中心

Door, wall and cabinet processing center

自动换刀主轴，搭配10位直排刀库
木门、柜体、墙板，钻、铣一体化加工

Automatic tool-changing spindle, equipped with 10-position straight tool magazine
Integrated drilling and milling for wooden door, cabinet, and wall panel



现场操作视频
Operating video

项目名称	Model	HMD 22H	项目名称	Model	HMD 22H
外形尺寸	Overall dimensions	5000×1430×1800mm	水平电机	Horizontal motor	3.5kw+2.2kw
总功率	Total power	23kw	45°电机	45 degree motor	(3.5kw×2)+400w
有效行程	Effective travel	2800mm	空程速度	Idle running speed	80m/min
加工厚度	Processing thickness	60mm	加工速度	Processing speed	0-60m/min
工作台高度	Working table height	850mm	机器重量	Machine weight	1300kg

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Note: our company continuously improves and updates product specifications and design details. The above functions and parameters may be optimized and improved. Please confirm with authorized sales units



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

数控钻铣 自有一套

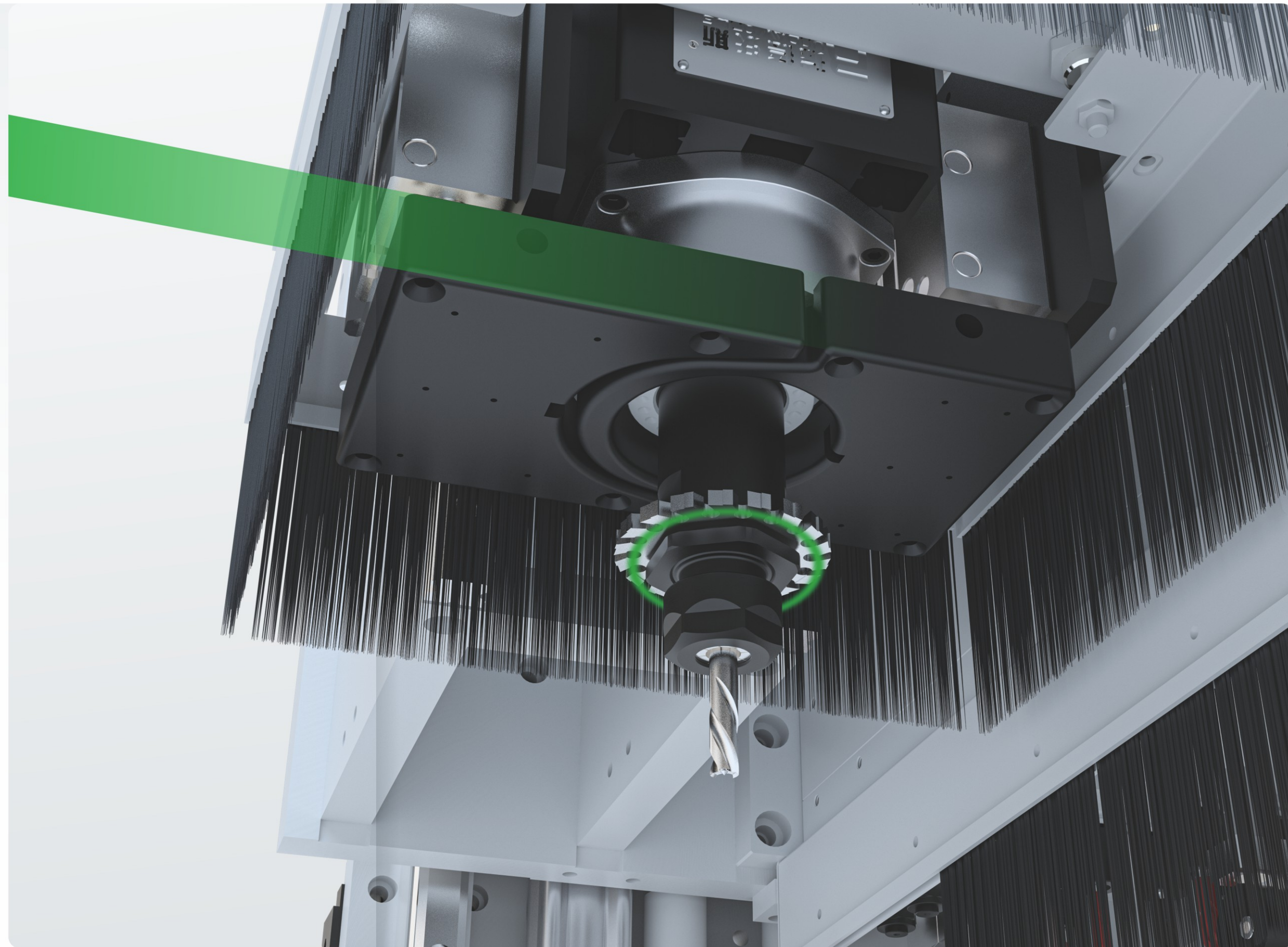
双工位|双通道

多钻包|自动换刀|45度加工



多年精心打造，实现柔性生产，稳定可靠的钻孔开槽铣型加工

Years of research and development Enable Flexible Production, Stable and Reliable
process of Drilling, Grooving, and Milling



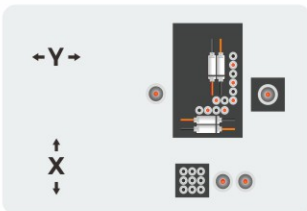
HB 756

数控钻孔中心

CNC drilling

自动换刀主轴+六刀库伺服换刀
旋转C轴，可45度锯、钻、铣加工

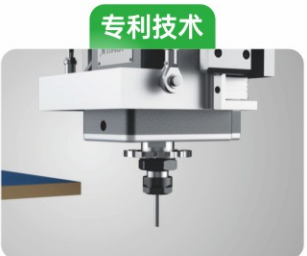
ATC spindle + six-tool servo tool change
C-axis to realize process of 45-degree sawing, drilling, and milling



钻头布局示意图(HB756)
Drill SET layout diagram



独立侧铣刀
Independent side aggregate



专利技术：铣刀锯片一体
Patented technology:
integrated milling cutter and saw blade



伺服圆盘六刀库
Servo rotary 6 tools magazine

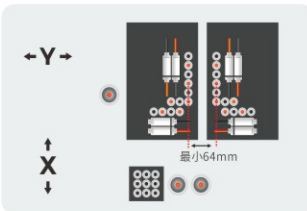


现场操作视频
Operating video

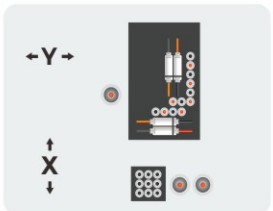
HB 621CG/611CG/621J/62J

数控钻孔中心

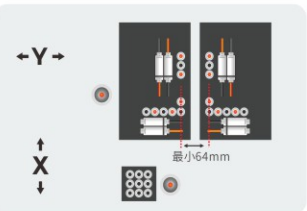
CNC drilling



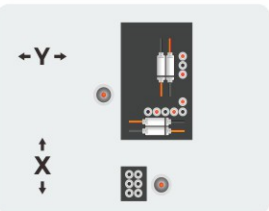
钻头布局示意图(HB621CG)
Drill SET layout diagram



钻头布局示意图(HB611CG)
Drill SET layout diagram



钻头布局示意图(HB621J)
Drill SET layout diagram



钻头布局示意图(HB62J)
Drill SET layout diagram



专利技术：铣刀锯片一体
Patented technology:
integrated milling cutter and saw blade



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

HB 621GH6/621GKH6/611GH6/611GKH6

数控钻孔中心

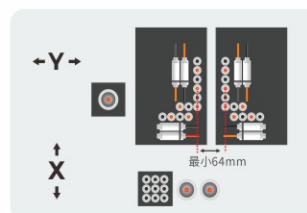
CNC drilling



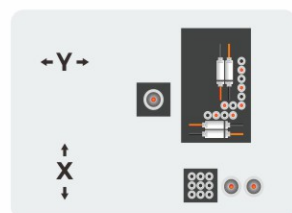
伺服圆盘六刀库
Servo rotary 6 tools magazine



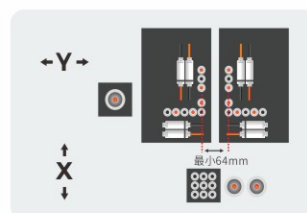
现场操作视频
Operating video



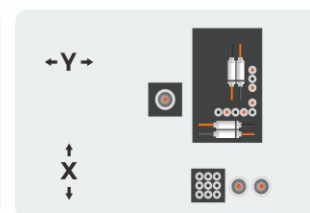
钻头布局示意图(HB621GH6)
Drill SET layout diagram



钻头布局示意图(HB611GH6)
Drill SET layout diagram



钻头布局示意图(HB621JH6)
Drill SET layout diagram



钻头布局示意图(HB611JH6)
Drill SET layout diagram



独立十字侧铣刀(选配) (K)
Independent side aggregate (optional)(K)

HB 621JH6/621JKH6/611JH6/611JKH6

数控钻孔中心

CNC drilling



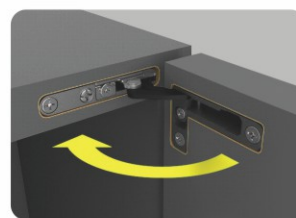
直排式六刀库
Linear 6 tools magazine



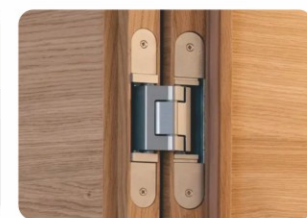
现场操作视频
Operating video



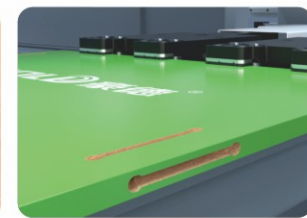
灯线槽加工
Light trunk processing



天地铰链槽加工
Hinge processing



隐形合页槽加工
Concealed hinge processing



六面锯片拉米诺加工
Six-sided lamello processing



隐形拉手槽加工
Invisible handle slot processing

HB 642GPA

数控钻孔中心

CNC drilling

双工位、六钻包、四主轴
双通道、双独立操控、效率翻倍

Dual workstations, six drill sets, four spindles
Dual feeders, dual controls, doubled efficiency



钻头布局示意图(HB642GPA)
Drill SET layout diagram

占地小效率高
Compact footprint
High efficiency

实时避让防撞
Real-time
collision avoidance

最优路径算法
Optimized path
algorithm

六钻包四主轴
Six drill sets
four spindles

双工位双控制
Dual workstations
Dual controls

现场操作视频
Operating video

HB 622GP

数控钻孔中心

CNC drilling

双工位、四钻包、四主轴
双通道、双独立操控、效率翻倍

Dual workstations, four drill sets, four spindles
Dual feeders, dual controls, doubled efficiency



钻头布局示意图(HB622GP)
Drill SET layout diagram

占地小效率高
Compact footprint
High efficiency

实时避让防撞
Real-time
collision avoidance

四钻包四主轴
Four drill sets
four spindles

双工位双控制
Dual workstations
Dual controls

现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



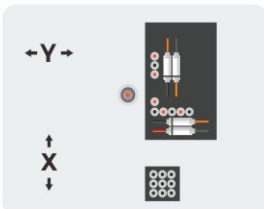
木门设备

数控钻孔系列 CNC drilling tech

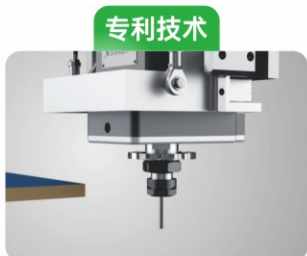
HB 61J

数控钻孔中心

CNC drilling



钻头布局示意图(HB61J)
Drill head layout diagram

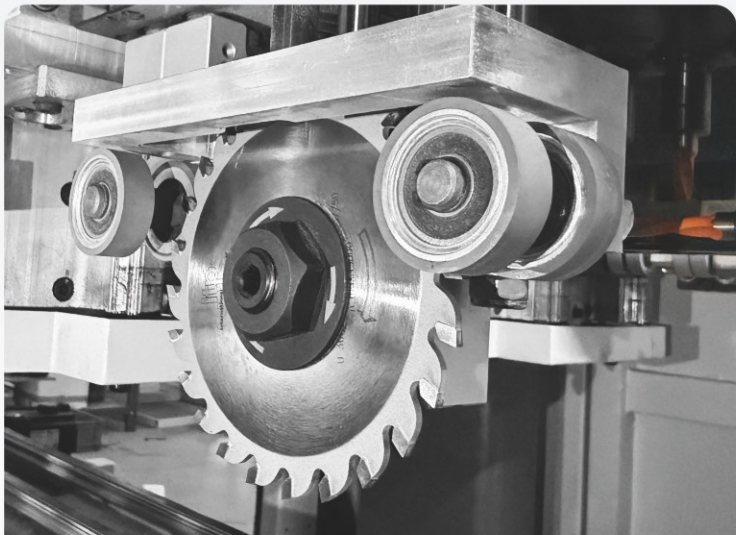


专利技术:铣刀锯片一体
Patented technology:
integrated milling cutter and saw blade

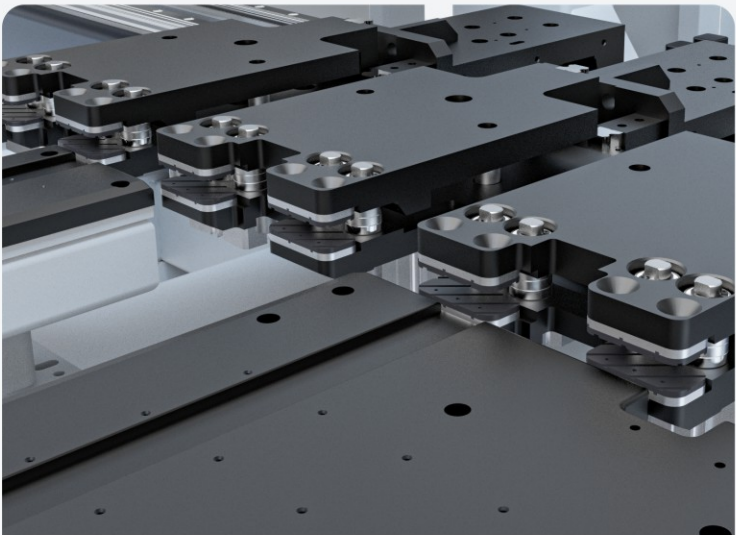
CNC DRILLING TECH

Configuration instructions(optional)

数控钻孔系列配置说明(选配)



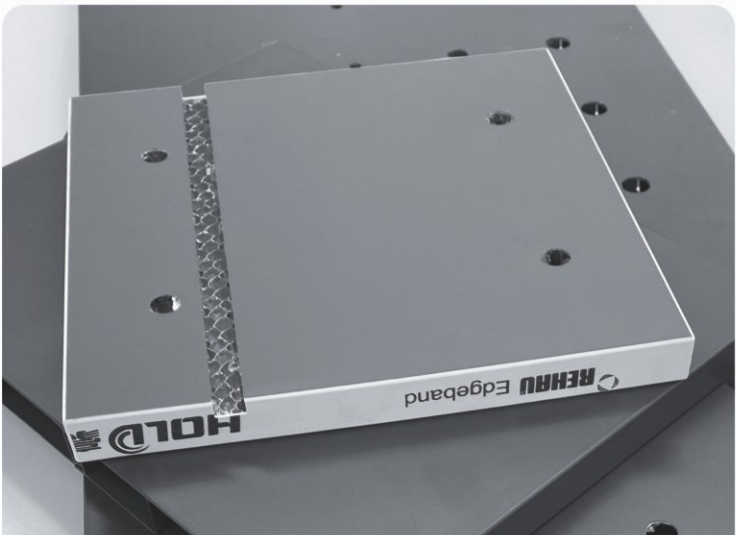
钻包带锯片开槽 (S)
Drill set with vertical saw blade for grooving (S)



三夹手伺服抓料 (T)
Three clamps, servo gripping (T)



独立十字侧铣刀 (K)
Independent side aggregate (K)



全铝家具专用 (L)
Specialized for aluminum furniture (L)



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

数控钻孔系列参数表

项目名称	Model	HB62J	HB621J	HB611CG	HB621CG	HB611JH6 HB611JKH6
铣槽加工主轴 Milling and grooving spindle	总功率 Total power	19.3kw	26.4kw	28kw	32.4kw	28.15KW
	主轴电机功率 Spindle motor powe	上主轴3.5kw 下主轴3.5kw	上主轴6kw 下主轴6kw	上主轴6kw 下主轴6kw*2	上主轴6kw 下主轴6kw*2	上自动换刀主轴6kw 下主轴6kw*2
	主轴转速 Spindle rotation speed	18000rpm	18000rpm	18000rpm	18000rpm	18000rpm
最高定位速度 Max. positioning speed	X轴速度 X axis speed	130m/min	130m/min	130m/min	130m/min	130m/min
	Y轴速度 Y axis speed	100m/min	100m/min	100m/min	100m/min	100m/min
	Z轴速度 Z axis speed	30m/min	30m/min	30m/min	30m/min	30m/min
	A轴速度 A axis speed	60m/min	60m/min	60m/min	60m/min	60m/min
	U轴速度 U axis speed	130m/min	130m/min	130m/min	130m/min	130m/min
	V轴速度 V axis speed	100m/min	100m/min	100m/min	100m/min	100m/min
	W轴速度 W axis speed	30m/min	30m/min	30m/min	30m/min	30m/min
钻孔组合装置 Configuration of drilling set	上垂直钻 Upper vertical drill set	9支	9支x2	12支	12支x2	9支
	上水平钻 Upper horizontal drill set	X方向:2+2 Y方向:2x2	X方向:(2+2)x2 Y方向:2x2	X方向:2+2 Y方向:2+2	X方向:(2+2)x2 Y方向:2x2	X方向:2+2 Y方向:2+2
	下垂直钻 Lower vertical drill set	6支	9支	9支	9支	9支
加工尺寸范围 Working size	板材最小宽度 Min. panel widt	30mm	30mm	30mm	30mm	30mm
	板材最大宽度 Max. panel width	1210mm	1210mm	1210mm	1210mm	1210mm
	板材最小长度 Min. panel length	70mm	70mm	70mm	70mm	70mm
	板材最大长度 Max. panel length	3300mm	3300mm	3300mm	3300mm	3300mm
	板材最小厚度 Min. panel thickness	9mm	9mm	9mm	9mm	9mm
	板材最大厚度 Max. panel thickness	60mm	60mm	60mm	60mm	60mm
其他参数 Other parameters	吸尘口 Dust holes	上吸尘口φ200mm 下吸尘口φ150mm	上吸尘口φ200mm*2 下吸尘口φ150mm	上吸尘口φ200mm 下吸尘口φ150mm	上吸尘口φ200mm*2 下吸尘口φ150mm	上吸尘口φ200mm 下吸尘口φ150mm
	设备尺寸 Machine dimensions	5500x2450x2500mm	5900x2850x2500mm	5900x2850x2500mm	5900x2850x2500mm	5900x3150x2500mm
	重量 Weight	约2300kg	约2600kg	约2700kg	约2800kg	约2800kg

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Note: our company continuously improves and updates product specifications and design details. The above functions and parameters may be optimized and improved. Please confirm with authorized sales units

HB611GH6 HB611GKH6	HB621JH6 HB621JKH6	HB621GH6 HB621GKH6	HB756	HB622GP	HB642GP
31.9kw	31.6kw	31.9kw	31.9kw	49kw	53.5kw
上自动换刀主轴9KW 下主轴6kw*2	上自动换刀主轴6kw 下主轴6kw*2	上自动换刀主轴9kw 下主轴6kw*2	上主轴6kw+自动换刀5.5kw 下主轴6kw*2	上主轴6kw*2 下主轴6kw*2	上主轴6kw*2 下主轴6kw*2
18000rpm	18000rpm	18000rpm	18000rpm	18000rpm	18000rpm
130m/min	130m/min	130m/min	130m/min	130m/min	130m/min
100m/min	100m/min	100m/min	100m/min	100m/min	100m/min
30m/min	30m/min	30m/min	30m/min	30m/min	30m/min
60m/min	60m/min	60m/min	60m/min	60m/min	60m/min
130m/min	130m/min	130m/min	130m/min	130m/min	130m/min
100m/min	100m/min	100m/min	100m/min	100m/min	100m/min
30m/min	30m/min	30m/min	30m/min	30m/min	30m/min
12支	9支	12支	12支	12支x2	12支x4
X方向:2+2 Y方向:2+2	X方向:(2+2)x2 Y方向:2x2	X方向:(2+2)x2 Y方向:2x2	X方向:2+2 Y方向:2+2	X方向:(2+2)x2 Y方向:(2+2)x2	X方向:(2+2)x4 Y方向:2x4
9支	9支	9支	9支	9支*2	9支*2
30mm	30mm	30mm	30mm	30mm	30mm
1210mm	1210mm	1210mm	1210mm	左工位≤650mm 右工位≤1210mm	左工位≤650mm 右工位≤1210mm
70mm	70mm	70mm	70mm	70mm	70mm
3300mm	3300mm	3300mm	3300mm	3300mm	3300mm
9mm	9mm	9mm	9mm	9mm	9mm
60mm	60mm	60mm	60mm	60mm	60mm
上吸尘口φ200mm 下吸尘口φ150mm	上吸尘口φ200mm*2 下吸尘口φ150mm	上吸尘口φ200mm*2 下吸尘口φ150mm	上吸尘口φ200+φ150mm 下吸尘口φ150mm	上吸尘口φ200mm*2 下吸尘口φ150mm*2	上吸尘口φ200mm*4 下吸尘口φ150mm*2
5900x3150x2500mm	5900x2960x2500mm	5900x3150x2500mm	5900x3150x2500mm	5950*4450*2500mm	5950*4450*2500mm
约2900kg	约2900kg	约2900kg	约3700kg	约6000kg	约6500kg



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



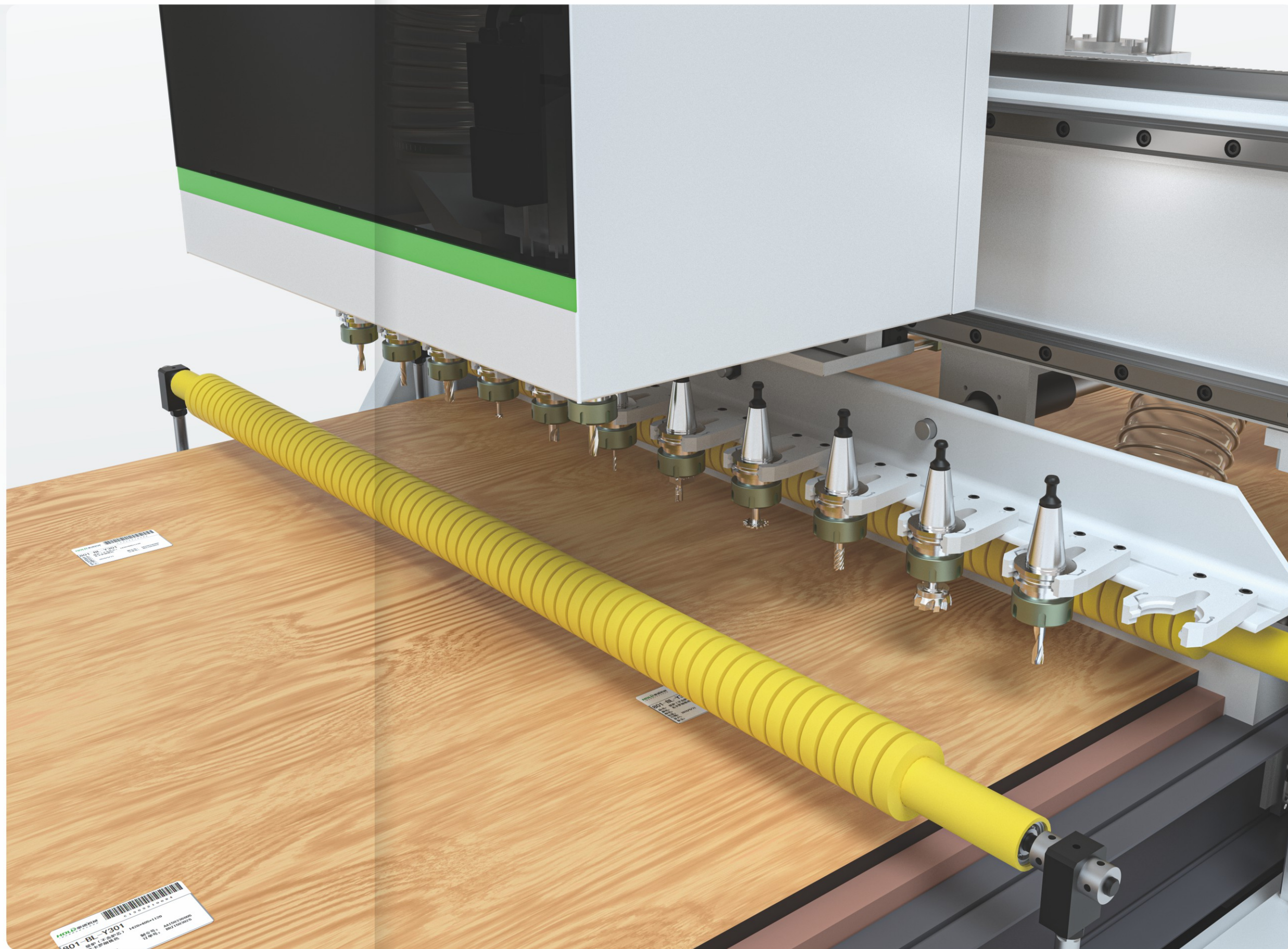
木门设备

数控开料 柔性灵控

自动上下料|直排换刀|四工序



智能排版，自动上下料、开料、开槽、排单面孔一步到位
Intelligent nesting, automatic loading and unloading, cutting, grooving, and single-sided hole drilling in one step



数控开料系列 CNC nesting tech

HE 409GAYSCP

数控开料加工中心

CNC nesting

国家专精特新
“小巨人”企业

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CNC NESTING
TECH

橱柜、门板一键定制神器

One-click customization for cabinets and doors



专利技术

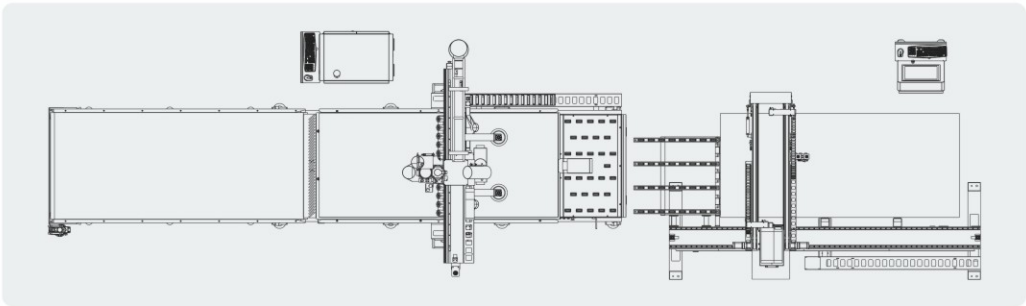
高速交替式贴标
High-speed alternating labeling

12刀库直排换刀
12-tool linear ATC

4x9尺加工
4x9 feet processing

自动上下料
Automatic loading & unloading

压辊装置
Pressure roller device



数控开料生产线
CNC nesting automation



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

数控开料系列 CNC nesting tech

HEK 409

数控开料机

CNC nesting

双层真空腔吸附台面

Double-layer vacuum chamber suction table



重型机架
Heavy-duty
machine frame



12kw自动换刀主轴
12kw ATC spindle



12刀库直排换刀
12-tools linear ATC



HE 409GA

数控开料机

CNC nesting

可选配加大型安全护罩

Large safety cover(optional)



HK 409T4

数控开料机

CNC nesting



四主轴加工
Four-spindle
processing



4x9尺加工
4x9 feet
processing



HK 409T2B

数控开料机

CNC nesting



双主轴+钻包
Dual spindles
+ drilling set



4x9尺加工
4x9 feet
processing



数控开料机系列参数表

项目名称 Model	HEK409	HK409H	HE409EB	HE409GBASCP	HE409GBDA	HE409GASCP
加工尺寸 Working size	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm
工作行程 Working strok	1850×3500×260mm	1850×3500×260mm	1600×4500×100mm	1850×3500×260mm	1850×6100×260mm	1850×3500×260mm
空行速度 Idle speed	80m/min	60m/min	80m/min	80m/min	80m/min	80m/min
工作速度 Working speed	12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min
主轴功率 Spindle power	12.0kw	12.0kw	12.0kw水冷 (钻包2.2kw) 12.0kw water cooling(2.2kw drill pack)	9.0kw (钻包2.2kw) 9.0kw (2.2kw drill pack)	9.0kw (钻包2.2kw) 9.0kw (2.2kw drill pack)	9.0kw
主轴转速 Spindle speed	18000r/min	18000r/min	18000r/min	18000r/min	18000r/min	18000r/min
工作电压 Operating voltage	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz
驱动系统 Drive system	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive
定位方式 Positioning structure	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops
台面结构 Table Structure	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table
外形尺寸 Overall dimension	4300×2800×3000mm	4250×2900×3120mm	5500×2300×2450mm	11300×2750×3150mm	6800×2750×3150mm	11300×2750×3150mm
吸尘口 Dust holes	φ150/φ100	φ150/φ100	φ200/φ130/φ130	φ200/φ100	φ200	φ150/φ100
总功率 Total power	26kw	27kw	33kw	34kw	28kw	32kw
重量 Weight	3.5T	3T	4.6T	4.2T	2.8T	4.1T

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HE409GA	HK409T2BD	HK409T2B	HK409T3 HK409T4	HK409T4D	HK409T2 HK409T1
1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm	1220×2750×30mm
1850×3500×260mm	1850×6100×260mm	1850×3500×260mm	1850×3500×260mm	1850×6100×260mm	1850×3500×260mm
80m/min	80m/min	80m/min	80m/min	80m/min	80m/min
12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min	12-25m/min
9.0kw	6.0kw×2 (钻包2.2kw) 6.0kw×2 (2.2kw drill pack)	6.0kw×2 (钻包2.2kw) 6.0kw×2 (2.2kw drill pack)	HK409T3:6.0kw×3 HK409T4:6.0kw×4	6.0kw×4	HK409T2:6.0kw×2 HK409T1:6.0kw×1
18000r/min	18000r/min	18000r/min	18000r/min	18000r/min	18000r/min
AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz	AC380V/3Ph/50Hz
伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive	伺服驱动, Servo drive
高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops	高精度单定位气缸+定位靠档 High-precision single positioning cylinders + positioning stops
分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table	分区吸附台面 Division vacuum suction table
4250×2750×3150mm	6800×2750×3150mm	4250×2750×3150mm	4250×2750×3150mm	6800×2750×3150mm	4250×2750×3150mm
φ150/φ100	φ200	φ200/φ100	φ200/φ100	φ200	φ200/φ100
26kw	31kw	31kw	HK409T3:35kw HK409T4:41kw	41kw	HK409T2:29kw HK409T1:23kw
2.2T	2.8T	2.2T	2.2T	2.8T	2.2T



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

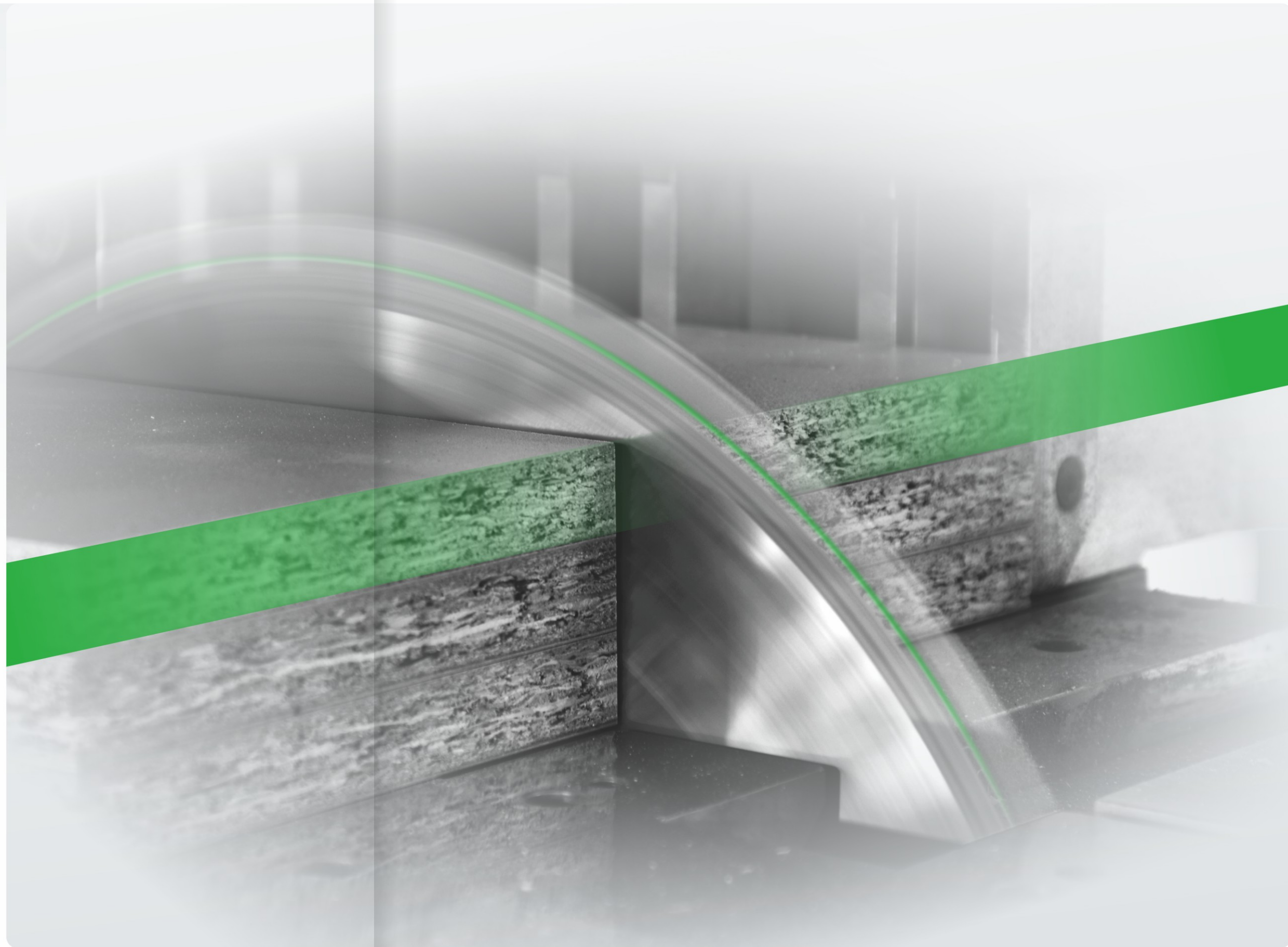
锯切开料 批量高效

重型前上料|重型后上料|精密推台锯



高精度、高效率、超稳定大规模批量开料利器

High-precision, high-efficiency, ultra-stable and large-scale batch cutting tool



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



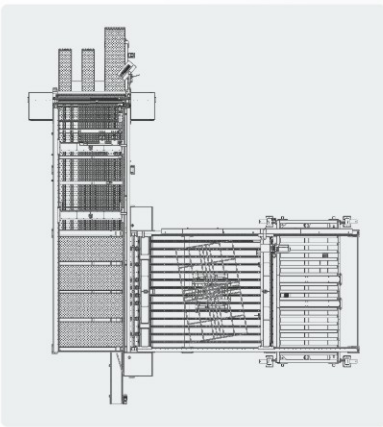
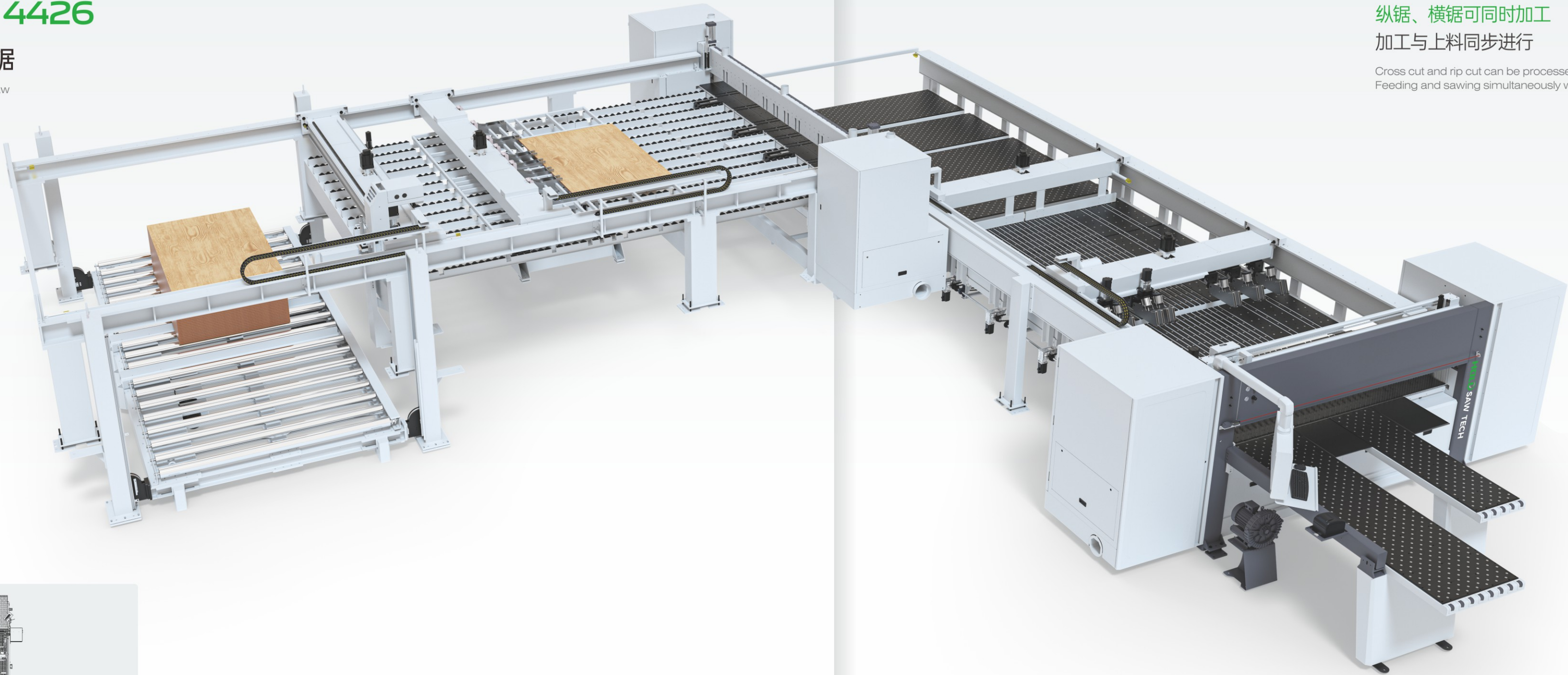
木门设备

纵横锯 系列 Angular saw series

HP 4426

纵横锯

Angular saw



纵锯、横锯可同时加工
加工与上料同步进行

Cross cut and rip cut can be processed at the same time
Feeding and sawing simultaneously work



减少人员配置
save labor
cost and time



提高生产效率
High efficiency



减少占地面积
Small footprint



钢镀铬工作台
Chrome-coated
steel table



智能定厚定位
Intelligent thickness
and positioning



钢丝绳液压升降
Four-side
lifting table



重型后上料
Heavy-duty
rear feeding

国家专精特新
“小巨人”企业

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SAWING
TECH



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

电脑锯 系列 Saw tech

HP 330HB

电脑裁板锯

Computer panel saw

重型后上料、高效批量锯切

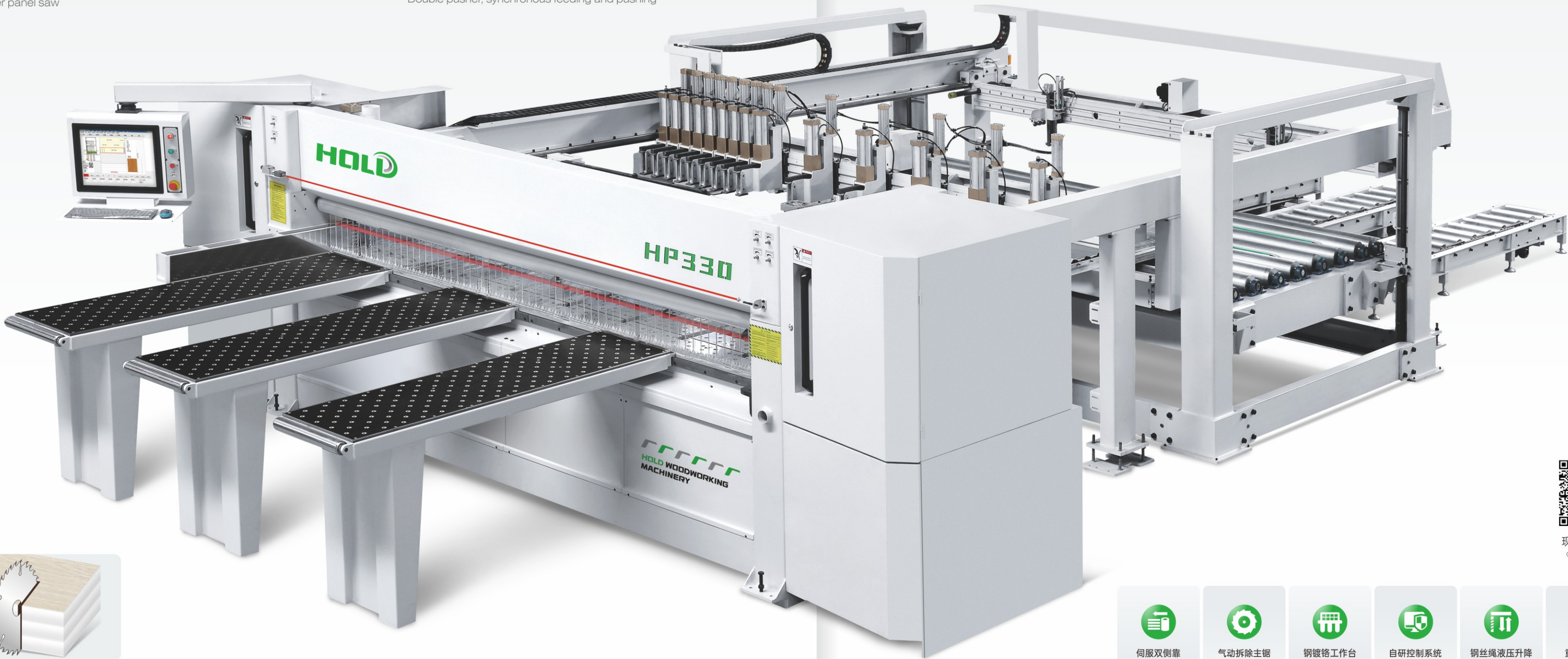
双推箱，上料、推料同步进行

Heavy-duty rear loading, high-efficiency batch sawing
Double pusher, synchronous feeding and pushing

国家专精特新
“小巨人”企业

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SAWING
TECH



加工示意图
Processing demo

智能封边

数控多功能

数控钻孔

数控开料

锯切开料

木工排钻

自动化

木门设备



现场操作视频
Operating video



伺服双侧靠
Double aligners



气动拆除主锯
Pneumatic
main saw lock



钢镀铬工作台
Chrome-coated
steel table



自研控制系统
HOLD
control system



钢丝绳液压升降
Four-side
lifting table



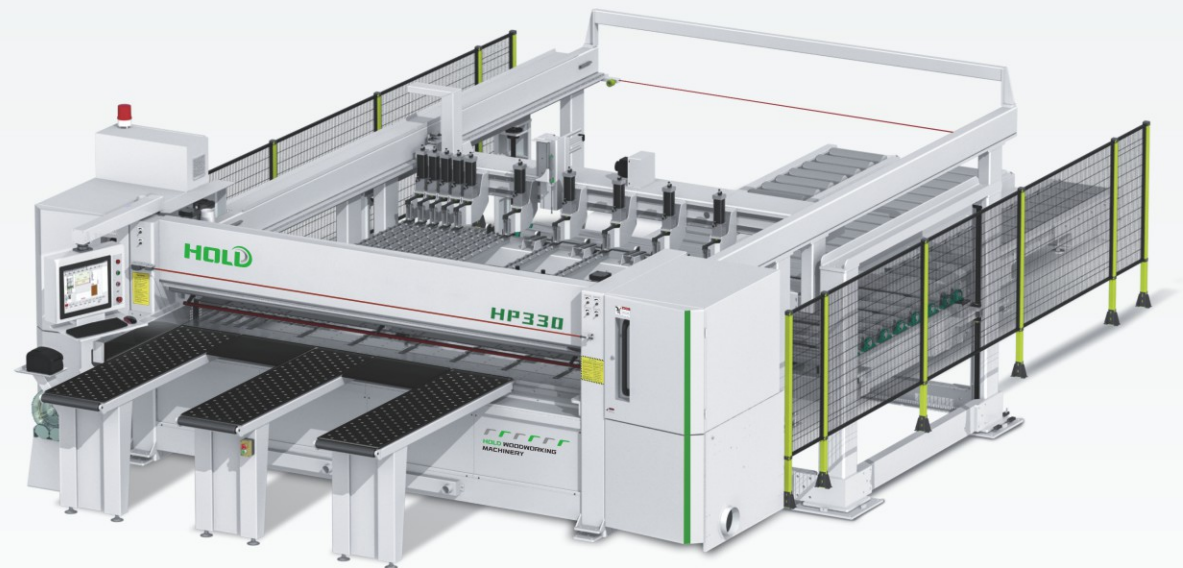
重型后上料
Heavy-duty
rear feeding

电脑锯 系列 Saw tech

HP 330H

电脑裁板锯(重型后上料)

Computer panel saw(heavy-duty rear feeding)



伺服双侧靠
Pneumatic double
-sized alignment



钢镀铬工作台
Chrome-coated
steel table

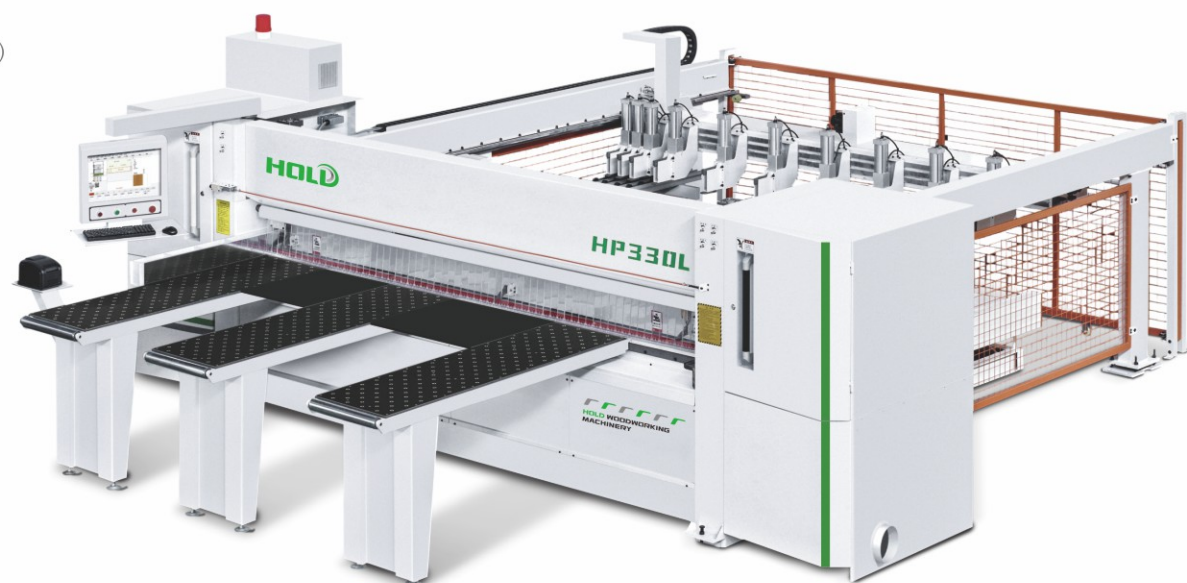


钢丝绳液压升降
Four-side
lifting table

HP 330L

电脑裁板锯(重型后上料)

Computer panel saw(heavy-duty rear feeding)



伺服双侧靠
Pneumatic double
-sized alignment



钢镀铬工作台
Chrome-coated
steel table

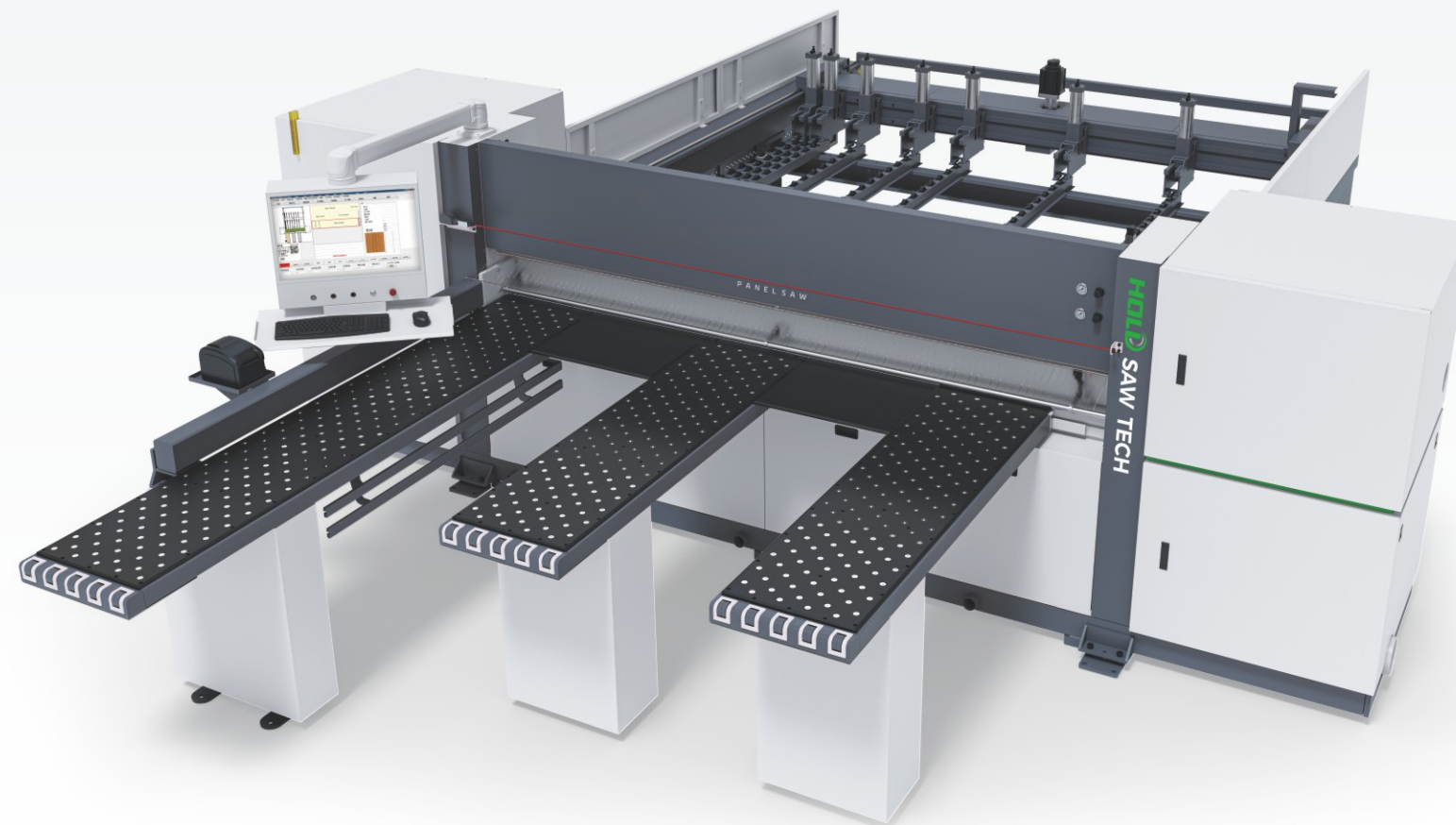


钢丝绳液压升降
Four-side
lifting table

HP 290/330/380/430

电脑裁板锯(前上料)

Computer panel saw(front feeding)



可选配主锯伺服升降
Optional main saw servo lifting



手动拆除主锯
Manual main
blade dismantle



钢镀铬工作台
Chrome-coated
steel table



自研控制系统
HOLD
control system



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

电脑裁板锯系列参数表

项目名称 Model	HP380	HP330	HP290
上料方式 Feeding	前上料/Front feeding	前上料/Front feeding	前上料/Front feeding
锯切长度 Sawing length	3800mm	3300mm	2900mm
锯切宽度 Sawing width	3800mm	3300mm	2900mm
锯片最大高度 Max. saw blade height	120mm智能升降 120mm intelligent lifting	120mm智能升降 120mm intelligent lifting	120mm智能升降 120mm intelligent lifting
主锯片 Main saw blade	450×4.4/3.2×75×72T×15/105	450×4.4/3.2×75×72T×15/105	450×4.4/3.2×75×72T/105
槽锯片 Scoring saw blade	160×4.3/3.2×45×24T	160×4.3/3.2×45×24T	160×4.3/3.2×45×24T
锯座前进速度 Saw carrier forward speed	5-100m/min	5-100m/min	5-100m/min
锯座回程速度 Saw carrier return speed	0-100m/min	0-100m/min	0-100m/min
机械手前进速度 Pusher forward speed	0-100m/min	0-100m/min	0-100m/min
机械手回程速度 Pusher return speed	0-100m/min	0-100m/min	0-100m/min
侧压装置 Side pressure device	电动单侧靠 Pneumatic align panel	电动单侧靠 Pneumatic align panel	电动单侧靠 Pneumatic align panel
主锯轴马达功率 Main saw motor power	15KW、可选18.5KW (optional)	15KW、可选18.5KW (optional)	15KW、可选18.5KW (optional)
槽锯轴马达功率 Scoring saw motor power	2.2KW	2.2KW	2.2KW
锯车伺服电机 Saw carrier servo motor	1.8KW	1.8KW	1.8KW
送料轴电机 Pusher motor power	1.8KW	1.8KW	1.8KW
机械手数量 Gripper quantity	10 PCS	8 PCS	7 PCS
气浮台高压风机 Blower power	2.2KW	2.2KW	2.2KW
后上料平台上板尺寸 Rear feeding table size	-	-	-
包装尺寸 Packing size	6100×1150×1900mm 4600×920×1000mm	5600×1150×1900mm 4100×920×1000mm	5200×1150×1900mm 4100×920×1000mm
机械占地面积 Machine overall size	7650×6100×2200mm	7150×5600×1850mm	6750×5200×1850mm
重量 Weight	5000kg	4500kg	4200kg
最小板材尺寸 Mini. Panel size	30×30mm	30×30mm	30×30mm
总功率 Total power	23.5KW	23.5KW	23.5KW

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项目名称 Model	HP380L	HP330L	HP330H	HP330HB
上料方式 Feeding method	后上料/Rear feeding	后上料/Rear feeding	后上料/Rear feeding	双推箱后上料 Double pusher rear feeding
锯切长度 Max.cutting length	3750mm	3250mm	3250mm	3250mm
锯切宽度 Max.cutting width	3800mm	3300mm	3300mm	3300mm
锯片最大高度 Max.height of blade	120mm智能升降 120mm intelligent lifting	120mm智能升降 120mm intelligent lifting	120mm智能升降 120mm intelligent lifting	120mm智能升降 120mm intelligent lifting
主锯片 Main saw blade	450×4.4/3.2×75×72T/105	450×4.4/3.2×75×72T/105	450×4.4/3.2×75×72T/105	450×4.4/3.2×75×72T/105
槽锯片 Scoring saw blade	160×4.3/3.2×45×24T	160×4.3/3.2×45×24T	160×4.3/3.2×45×24T	160×4.3/3.2×45×24T
锯座前进速度 Forward speed of saw carriage	5-100m/min	5-100m/min	5-100m/min	5-100m/min
锯座回程速度 Backward speed of saw carriage	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手前进速度 Forward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
机械手回程速度 Backward speed of mechanical grippers	0-100m/min	0-100m/min	0-100m/min	0-100m/min
侧压装置 Side pressure device	伺服双侧压轮 Pneumatic double side pressing wheels	伺服双侧压轮 Pneumatic double side pressing wheels	伺服双侧压轮 Pneumatic double side pressing wheels	伺服双侧压轮 Pneumatic double side pressing wheels
主锯轴马达功率 Motor power of main saw shaft	18.5KW	18.5KW	22KW	22KW
槽锯轴马达功率 Motor power of scoring saw shaft	2.2KW	2.2KW	2.2KW	2.2KW
锯车伺服电机 Saw carriage servo motor	1.8KW	1.8KW	1.8KW	1.8KW
送料轴电机 Feeding shaft motor	1.8KW	1.8KW	1.8KW	1.8KW
机械手数量 Mechanical gripper's quantity	11 PCS	10 PCS	10 PCS	10 PCS
气浮台高压风机 High pressure blower of air floating table	2.2KW	2.2KW	2.2KW	2.2KW
后上料平台上板尺寸 Rear feeding table dimension	3660×1850×1200mm	3050×1220×1200mm	3050×1850×1200mm	3800×1850×1200mm
包装尺寸 Packing size	6000×1350×2170mm 5900×920×1000mm 3300×2300×800mm	5400×1350×2170mm 5600×920×1000mm 2600×1350×800mm	5400×1420×2200mm 5900×920×1000mm 3800×2000×1000mm	5400×1420×2200mm 5900×920×1000mm 4100×920×1000mm 3800×2000×1000mm
机械占地面积 Floor area	8800×6000×2200mm	8250×5400×2200mm	8800×5400×2220mm	8800×5400×2200mm
重量 Weight	6500kg	6000kg	10500kg	11000kg
最小板材尺寸 Minimum cutting size	30×30mm	30×30mm	30×30mm	30×30mm
总功率 Total power	30KW	30KW	35KW	37KW



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

推台锯 系列

MJ 320D

Table saw

推台锯



MJ 320M

Table saw

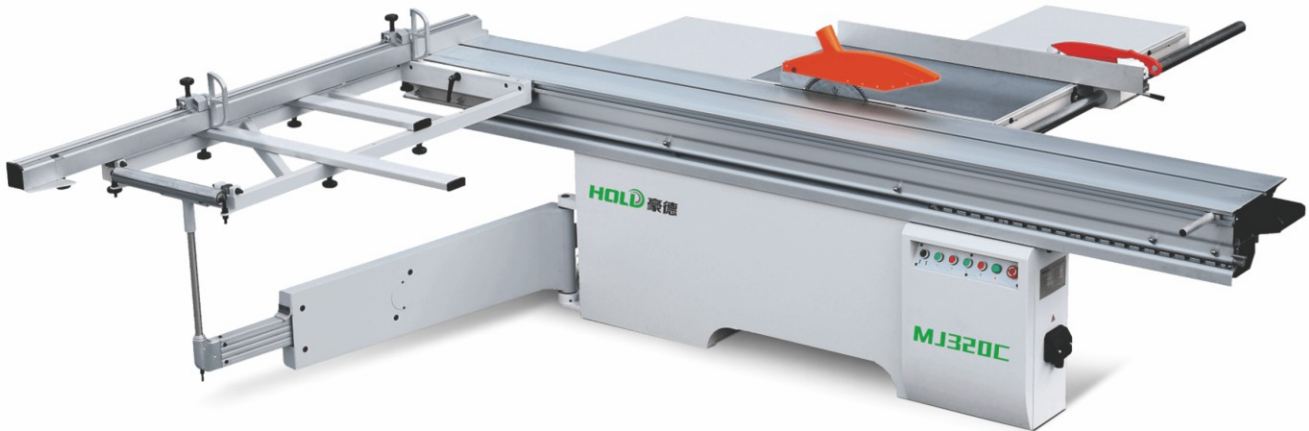
推台锯



MJ 320C

Table saw

推台锯



MJ 320DK

数控精密推台锯

CNC sliding table saw



纵向靠尺采用伺服电机驱动
确保锯切尺寸精度
Lengthwise ruler is driven by servo motor
to ensure cutting size precision



高性能触摸屏
清晰可靠操作方便
High performance touch screen which is
clear and easy for operation



导轨采用高铬钢,精度高使用寿命高
滑动工作台采用多点锁定,极大地提高了工作效率
High chromium steel guideway provides high precision and long service life.
Sliding table come with multi-point locking to improve working efficiency.

项目名称	Model	MJ320DK/MJ380DK	MJ320D/MJ380D(45°)	MJ320M/MJ380M(45°)	MJ320C/MJ380C(90°)
推台长度	Sliding table length	3200mm/3800mm	3200mm/3800mm	3200mm/3800mm	3200mm/3800mm
锯片最大高度	Max. working height	90mm	90mm	90mm	90mm
主锯片最大直径	Max. main saw blade dia	350mm	350mm	350mm	350mm
开槽锯片直径	Scoring saw blade dia	120mm×20mm	120mm×20mm	120mm×20mm	120mm×20mm
主锯轴转速	Main saw spindle speed	4200/5600r/min	4200/5600r/min	4200/5600r/min	4200/5600r/min
槽锯轴转速	Scoring saw spindle speed	8500r/min	8500r/min	8500r/min	8500r/min
主锯电机功率	Main saw motor power	5.5kw	5.5kw	5.5kw	5.5kw
槽锯电机功率	Scoring saw motor power	1.1kw	1.1kw	1.1kw	1.1kw

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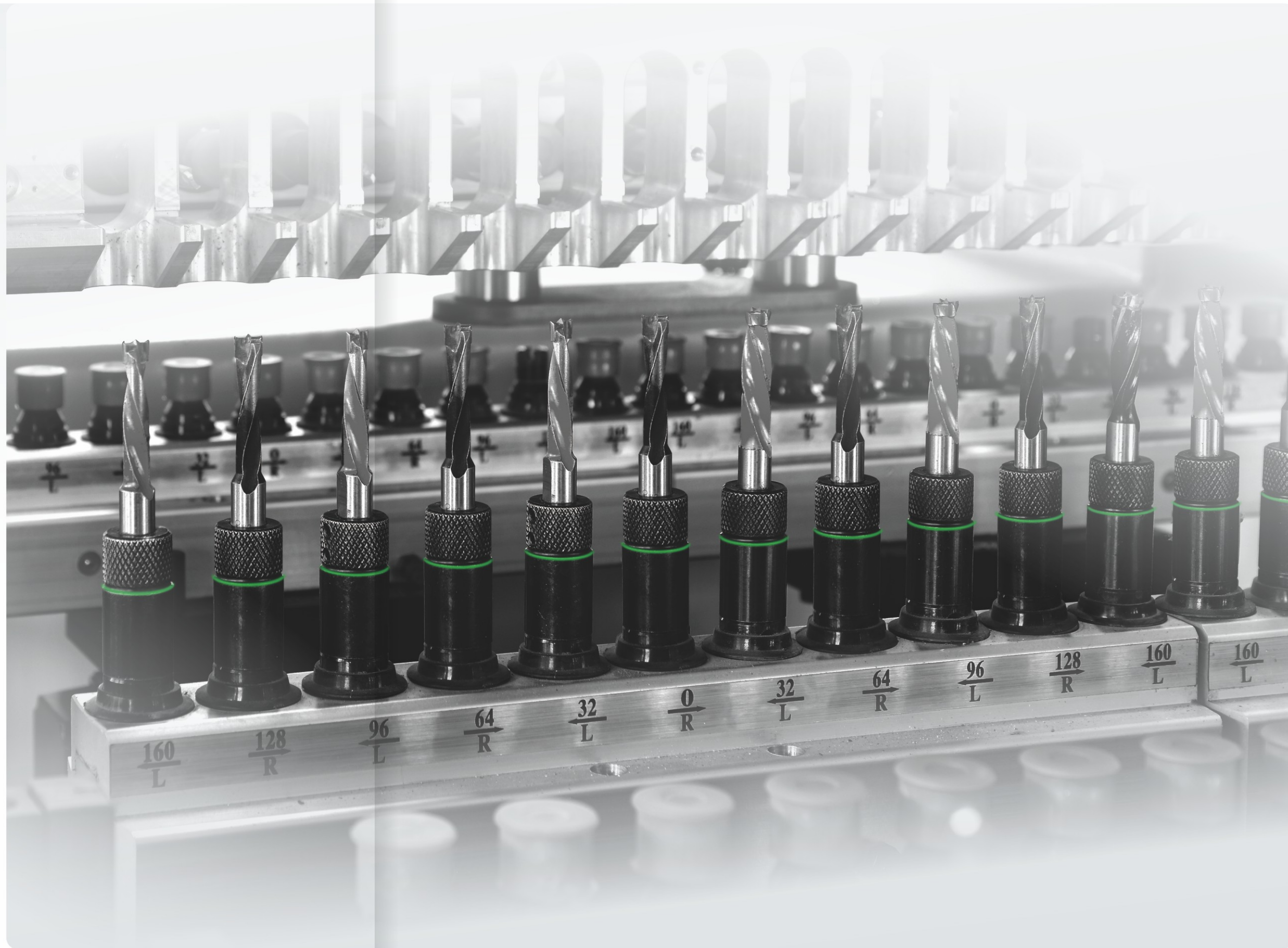
木工排钻 钻孔无忧

数控排钻|自动排钻|木工钻床



精密直线导轨，优质高强钢材热处理机架，恒久稳定，钻孔利器

Precise linear guide, heat treatment hardened steel machine frame for long term stability and durability. Good tool for drilling



自动排钻系列 Drilling tech

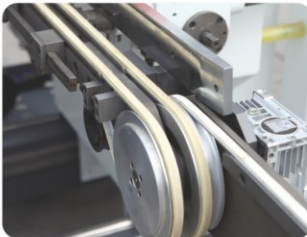
HB 8442K/8042K

数控自动送料多排钻

CNC automatic feeding multi-row drill

适用于定制家具、板式家具、橱柜衣柜、办公家具
自动送料钻孔，可实现连线作业

Applies to custom furniture, panel furniture, cabinet wardrobe, office furniture
One click switch between laser/adhesive sealing modes



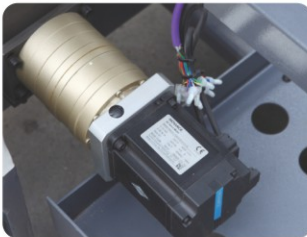
皮带式自动送料装置
Belt-type automatic feeding device



精准定位感应装置
Precision positioning induction device



扫码后，自动显示钻头的分布
After scanning the barcode, the display
will show the drill bit distribution



高精度伺服电机
High precision servo motor

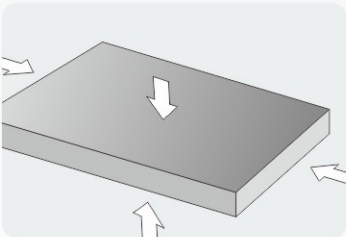


丝杆精密传动
Precision screw drive

HB 8442

自动送料多排钻

Automatic feeding multi-row drill

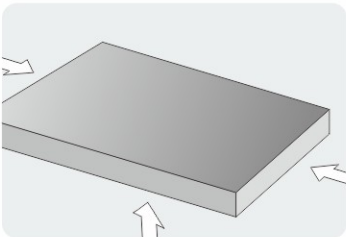


四面高效钻孔
Four-sided efficient drilling

HB 8042

自动送料多排钻

Automatic feeding multi-row drill

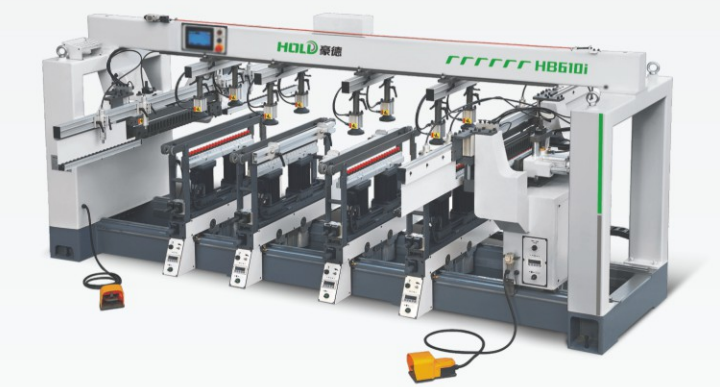


三面高效钻孔
Three-sided efficient drilling



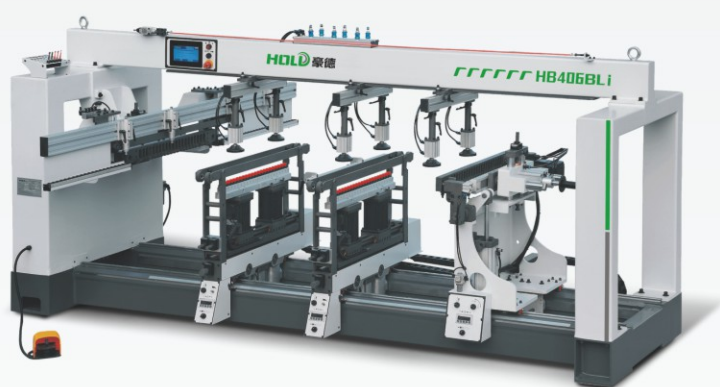
HB 610i 木工钻床（六排钻）

Drilling machine (six-row drill)



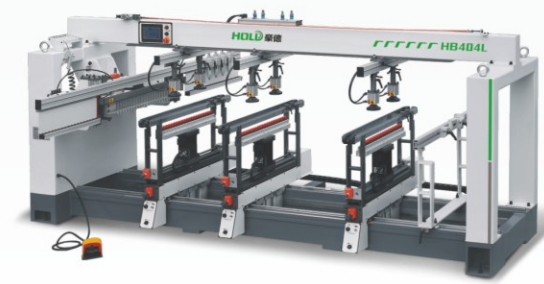
HB 406BLi 木工钻床（四排钻）

Drilling machine (four-row drill)



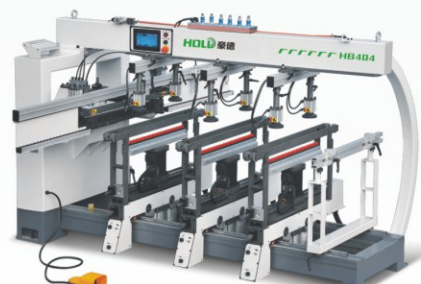
HB 404L 木工钻床（四排钻）

Drilling machine (four-row drill)



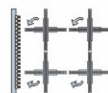
HB 404 木工钻床（四排钻）

Drilling machine (four-row drill)



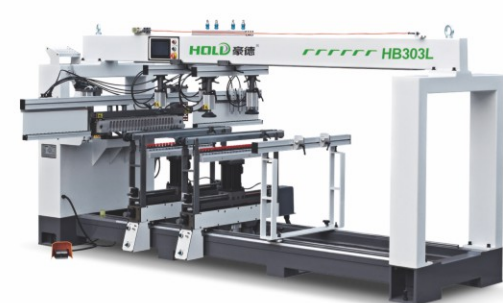
HB 305i 木工钻床（三排钻）

Drilling machine (three-row drill)



HB 303L 木工钻床（三排钻）

Drilling machine (three-row drill)



HB 221 木工钻床（双排钻）

Drilling machine (two-row drill)



HB 121 木工钻床（单排钻）

Drilling machine (single-row drill)



DRILLING TECH

Parameter table

排钻系列参数表

项目名称	Model	HB8042K	HB8042	HB8442K	HB8442	HB610i/ HB606
最大加工宽度(X轴)	Max.width of workpiece	2450mm	2450mm	2450mm	2450mm	2450mm
水平钻轴最大间距	Max.distance of two horizontal drilling head	640mm	640mm	640mm	640mm	640mm
垂直钻排最小间距	Min.distance of vertical drilling row	128mm	128mm	128mm	128mm	128mm
最大工件厚度	Max.thickness of workpiece	50mm	50mm	50mm	50mm	78mm
水平最大钻孔深度	Max.depth of horizontal drilling head	40mm	40mm	40mm	40mm	40mm
垂直最大钻孔深度	Max.depth of vertical drilling head	70mm	70mm	70mm	70mm	70mm
钻轴转速	Rotating speed of drilling spindles	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)
垂直箱功率	Vertical box power	0.75kw×5	-	0.75kw×9	-	-
垂直钻排功率	Vertical drilling power	1.1kw×2	1.1kw×2	1.1kw×2	1.1kw×2	1.1kw×2/1.5kw
水平钻排功率	Horizontal drilling power	1.5kw	1.5kw	1.5kw	1.5kw	1.5kw
送料电机功率	Feeding motor power	0.37kw×2×2	0.5kw×2	0.37kw×2×2	0.5kw×2	-
送料速度	Feeding speed	70m/min	70m/min	70m/min	70m/min	-
工作气压	Working pressure	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa
机械尺寸(mm)	Dimension of machine	4200×2300×1800	3850×2200×1760	4600×3100×2000	4250×3100×2000	3850×2500×1800
装箱尺寸(mm)	Packing size	4500×2300×1900	3900×2250×1800	4500×2300×2050	4300×2000×2050	3900×1320×1850

项目名称	Model	HB305i/ HB303	HB407L/ HB404L/ HB305L/ HB303L	HB406BLi/ HB404BL	HB235	HB221	HB121
最大加工宽度(X轴)	Max.width of workpiece	1850mm	2450mm	2450mm	-	-	-
水平钻轴最大间距	Max.distance of two horizontal drilling head	640mm	640mm	640mm	1088mm	640mm	640mm
垂直钻排最小间距	Min.distance of vertical drilling row	128mm	128mm	128mm	-	-	-
最大工件厚度	Max.thickness of workpiece	78mm	78mm	78mm	78mm	78mm	78mm
水平最大钻孔深度	Max.depth of horizontal drilling head	40mm	40mm	40mm	-	-	-
垂直最大钻孔深度	Max.depth of vertical drilling head	70mm	70mm	70mm	-	-	-
钻轴转速	Rotating speed of drilling spindles	2800rpm(50HZ)	2800rpm(50HZ)	2800rpm(50HZ)	-	-	-
垂直箱功率	Vertical box power	-	-	-	-	-	-
垂直钻排功率	Vertical drilling power	(HB305i)1.1kw×2 (HB303)1.5kw	(HB407L/305L)1.1kw×2 (HB404L/303L)1.5kw	(HB305i)1.1kw×2 (HB303)1.5kw	1.5kw×2	1.5kw	1.5kw
水平钻排功率	Horizontal drilling power	1.5kw	1.5kw	1.5kw	1.5kw×2	1.5kw	-
工作气压	Working pressure	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa	0.6-0.8Mpa
机械尺寸(mm)	Dimension of machine	2700×2500×1760	3450×2500×1800	3850×2500×1800	1750×1200×1300	1200×1000×1500	1200×1000×1250
装箱尺寸(mm)	Packing size	2750×1350×1800	3550×1350×1800	3900×1350×1800	1850×1300×1650	1300×1100×1650	1300×1100×1350

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木工钻床系列 Drilling machine

HB 5KD

木工钻床(抽屉板钻孔机双定位)

Drilling machine
(the drawer drilling machine double positions)

适用于定制家具、板式家具
橱柜衣柜、办公家具

Applies to custom furniture, panel furniture
Cabinet wardrobe, office furniture



双板同时加工，快速高效
Simultaneous processing of both panel fast and efficient



HB 4KD

木工钻床(可选配自动接料平台)

Drilling machine
(with automatic receiving platform)

适用于抽屉版钻孔加工

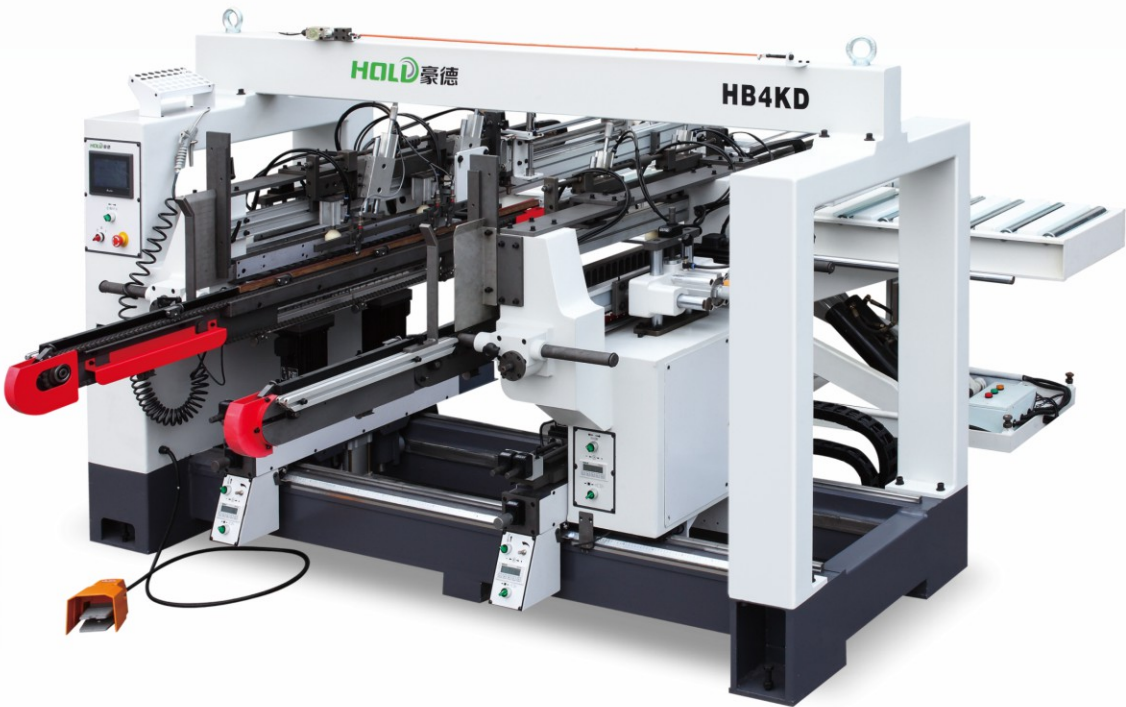
Suitable for drilling of drawer panel



自动接料平台
Automatic receiving platform(optional)



现场操作视频
Operating video



DRAWER DRILLING MACHINE

Parameter table

抽屉板钻孔机参数表

项目名称	Model	HB4K	HB4KD	HB5K	HB5KD
钻轴间距	Drill axis distance	32mm	32mm	32mm	32mm
水平钻头数	Quantity of horizontal drill	21×2	21×2	21×2	21×2
垂直钻头数	Quantity of vertical drill	21×2	(11+11)×2	21×3	(11+11)×3
送料电机功率	Feeding motor power	1.5kw	1.5kw	1.5kw	1.5kw
送料频率	Feeding frequency	20件/min	20件/min	20件/min	20件/min
水平钻排功率	Horizontal Drill Power	2×1.5kw	2×1.5kw	2×1.5kw	2×1.5kw
垂直钻排功率	Vertical drill power	1.5kw	2×1.1kw	1.5kw	2×1.1kw
电机转速	Motor rotating speed	2800rpm	2800rpm	2800rpm	2800rpm
最大垂直钻孔深度	Max. vertical drilling depth	40mm	40mm	40mm	40mm
最大水平钻孔深度	Max. horizontal drilling depth	40mm	40mm	40mm	40mm
最小工件宽度(X轴)	Min. workpiece width (X axis)	235mm	235mm	350mm	350mm
最大工件宽度(X轴)	Max. workpiece width (X axis)	1400mm	1400mm	1400mm	1400mm
最大工件厚度(Z轴)	Max. working thickness(Z axis)	40mm	40mm	40mm	40mm
工件长度(Y轴)	Workpiece length (Y axis)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)	40-280mm (双工位Double workpieces) 40-580mm (单工位Single workpiece)
外形尺寸	Dimension	2750×2550×1700mm	2750×2550×1700mm	2750×2550×1700mm	2750×2550×1700mm

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智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

智能连线 智联装备

家具智造整厂连线|自动化工作站|自动化设备



为家具制造企业提供，更高效、更智能、更稳定的解决方案
Providing more efficient, intelligent, and stable solutions for furniture manufacturers



板式家具智能生产线

Intelligent panel furniture production line



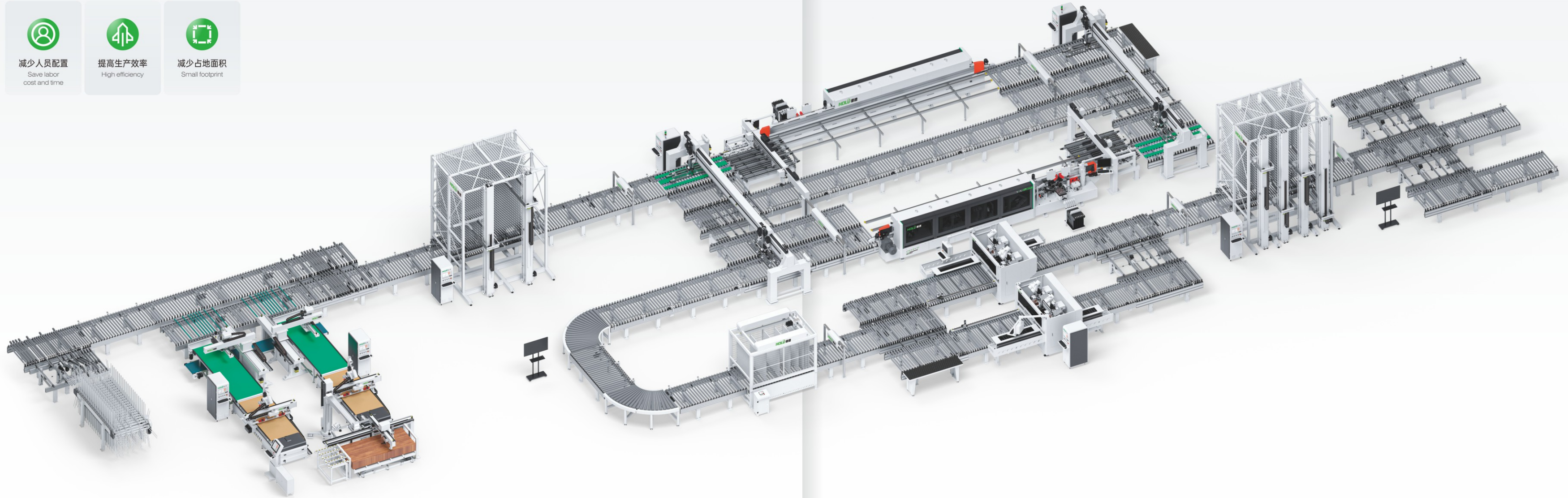
减少人员配置
Save labor cost and time



提高生产效率
High efficiency



减少占地面积
Small footprint



3

People

整条产线仅需3人

Only 3 operators required for the entire line

200

Pieces

单班产能200张大板

Single-shift output: 200 large panels

1000 m²

占地面积1000-1300m²

Floor space 1000-1300 m²

≥85%

整线上线率85%以上

Production line utilization rate: over 85%

真正“跑的通”的全厂连线方案

适合中小型企业的单线柔性生产

适合中大型企业的多条线专线生产

A turnkey whole-factory automation solution

Flexible single-line production for small and medium enterprises

Dedicated multi-line production for large enterprises

专利技术



高速交替式贴标
High-speed alternating labeling



双机并联开料
Dual-machine parallel cutting



余料收集缓存
Waste material collection and buffering



智能立体缓存
Intelligent vertical buffering



四边回转封边
Four-side rotating edge banding



智能立式缓存
Intelligent vertical storage



双机并联钻铣
Dual-machine parallel drilling and milling



智能立体分拣
Intelligent 3D sorting



流程演示视频
Process demo video

木门智能生产线

Intelligent wooden door production line



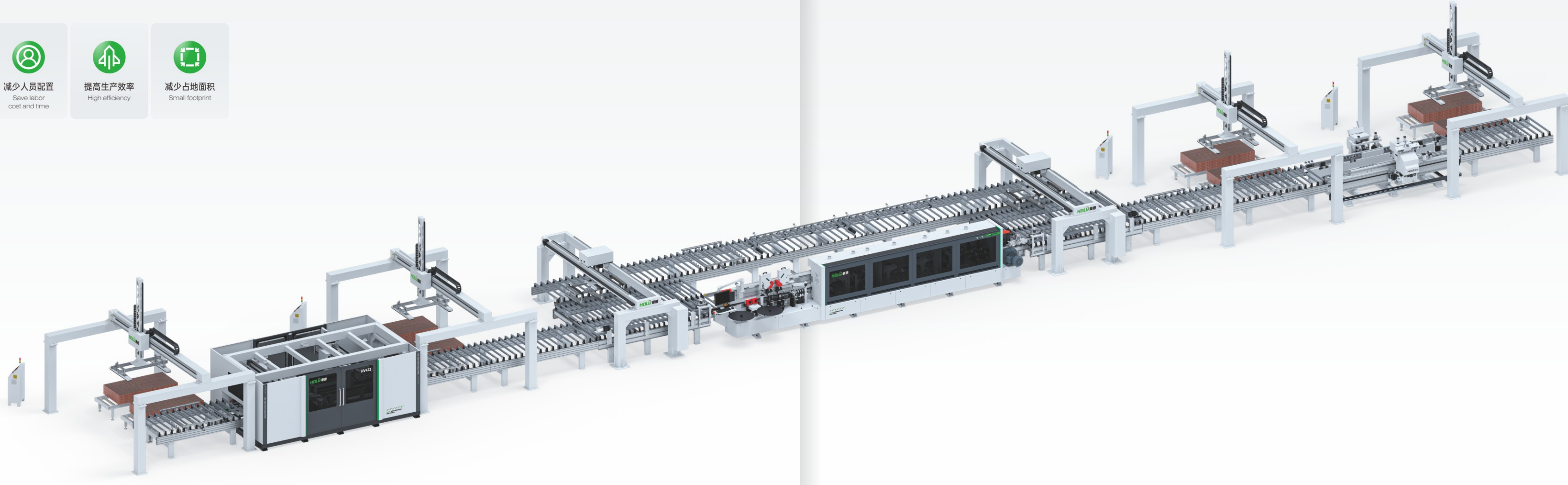
减少人员配置
Save labor cost and time



提高生产效率
High efficiency



减少占地面积
Small footprint



3

People

整条产线仅需3人

Only 3 operators required for the entire line

60

Seconds

60秒完成一扇门加工

60 seconds per door processing

400 m²

占地面积约400m²

Floor space approx. 400 m²

柔性定制化门扇加工+批量标准化门扇加工

Flexible custom door processing + mass standardized door processing



龙门自动上料
Gantry automatic loading



四边快速规方
Four-side rapid squaring



龙门自动缓存
Gantry automatic buffering



四边回转封边
Four-side rotating edge banding



龙门自动缓存
Gantry automatic buffering



门锁合页加工
Door lock and hinge processing



龙门自动下料
Gantry automatic unloading



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

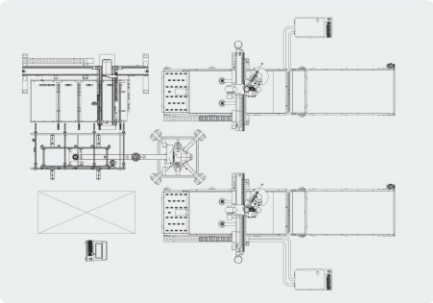
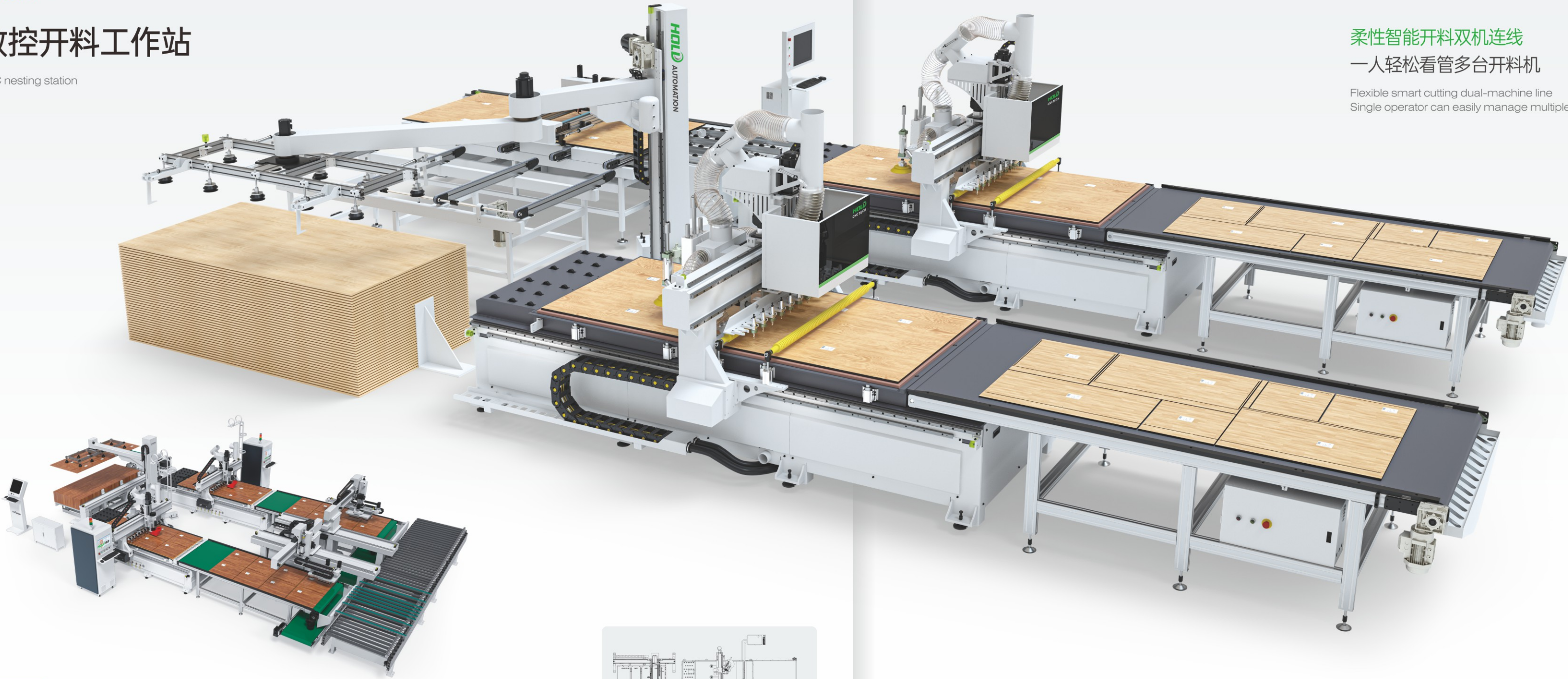
数控开料工作站

CNC nesting station

柔性智能开料双机连线

一人轻松看管多台开料机

Flexible smart cutting dual-machine line
Single operator can easily manage multiple cutting machines



开料机2机连线 (1+2)
Dual nesting production line(1+2)

专利技术



高速交替式贴标
High-speed
alternating labeling



悬臂四轴机械手
Four-axis
robot hand



不伤板件
Prevent scratches
on workpiece



中央总线控制
Central bus
control



废料皮带输送
Waste material
belt conveyor



免挖坑设计
No-dig design



减少占地面积
Small footprint

16 Pieces

双贴标、贴标≤16个/分钟
Dual labeling, the max. Quantity
of labeling is 16 pcs/min

50%

对比单独贴标提升效率50%
Increase 50% efficiency
compared to single labeling



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

电脑裁板工作站

Sawing station

龙门机自动侧上料

最薄上料可达9mm的板材(不可单张取板)

Auto gantry side loading
Minimum loadable panel thickness: 9mm (single panel pickup not supported)



多点伺服抓板
Multi-point
servo gripping



自动转向上料
Automatic
directional loading



龙门抓手缓存
Gantry
gripping buffer



提高板材出材率
Increased
material utilization



减少场地空间
Reduce
footprint



现场操作视频
Operating video



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



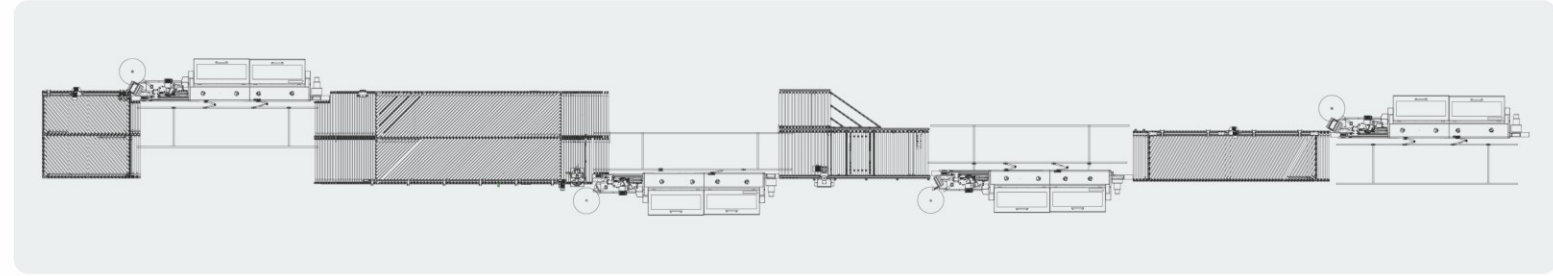
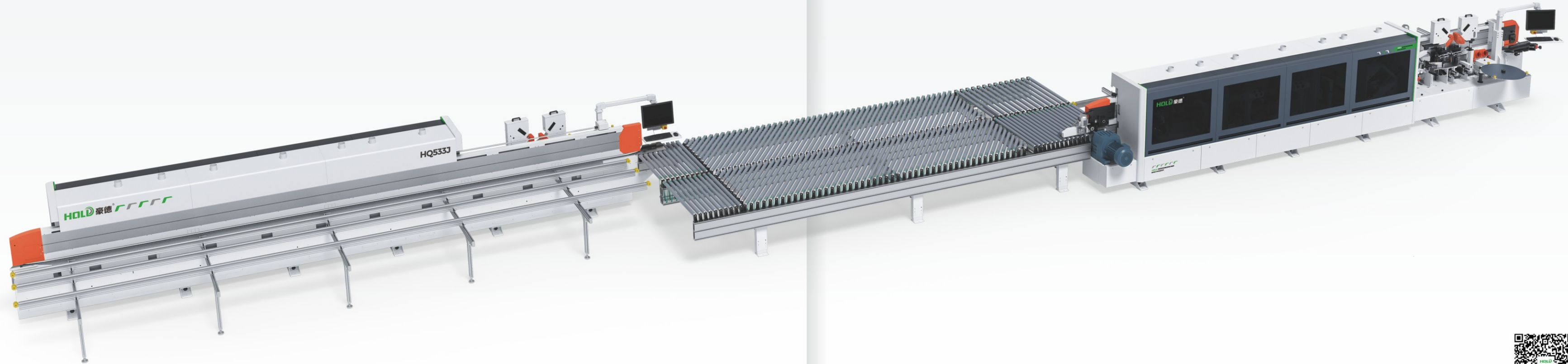
自动化



木门设备

高效封边工作站

Edging station

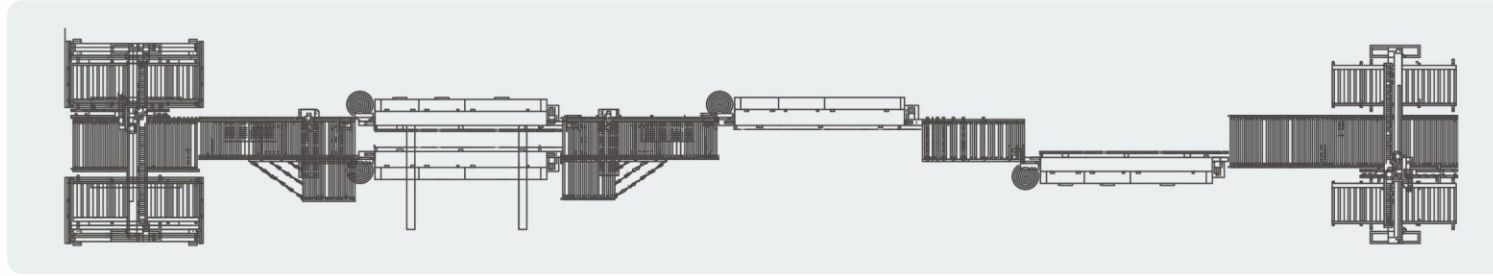
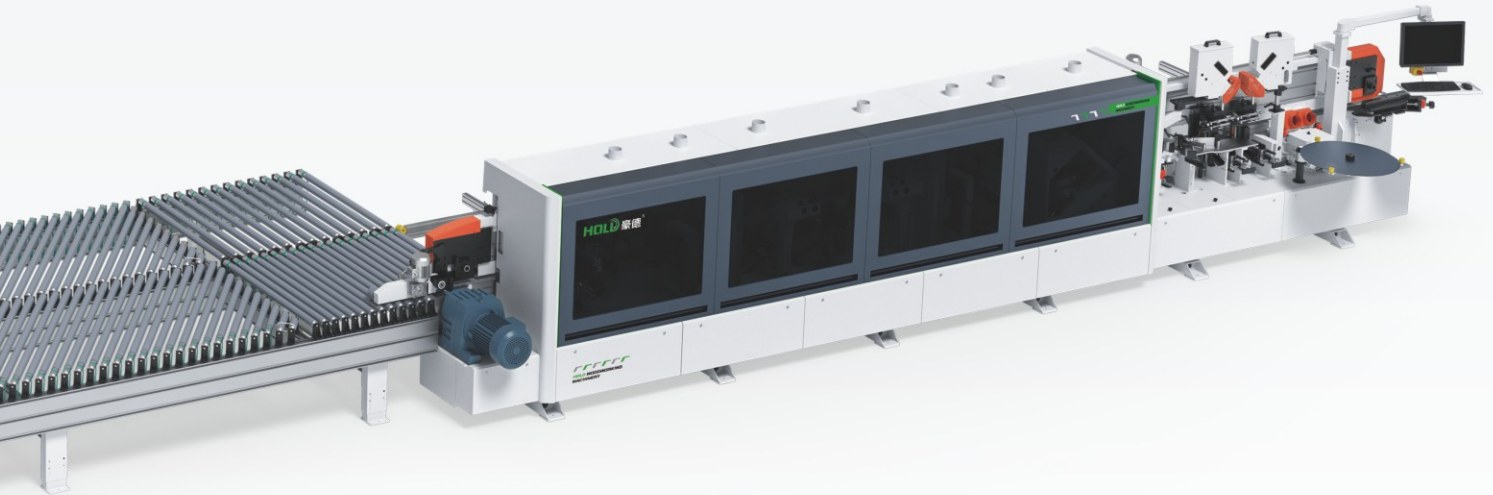


四台单端封边机连线
Four single edge banding machines in line

封边机多机连线

减少板材落地往返次数，减少人员配置，提高生产效率

Multi-machines line for edging
Save labour, and increase efficiency



双端封边机+两单端封边机连线
Dual-end edge banding machine + two single-end edge banding machines in line



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备



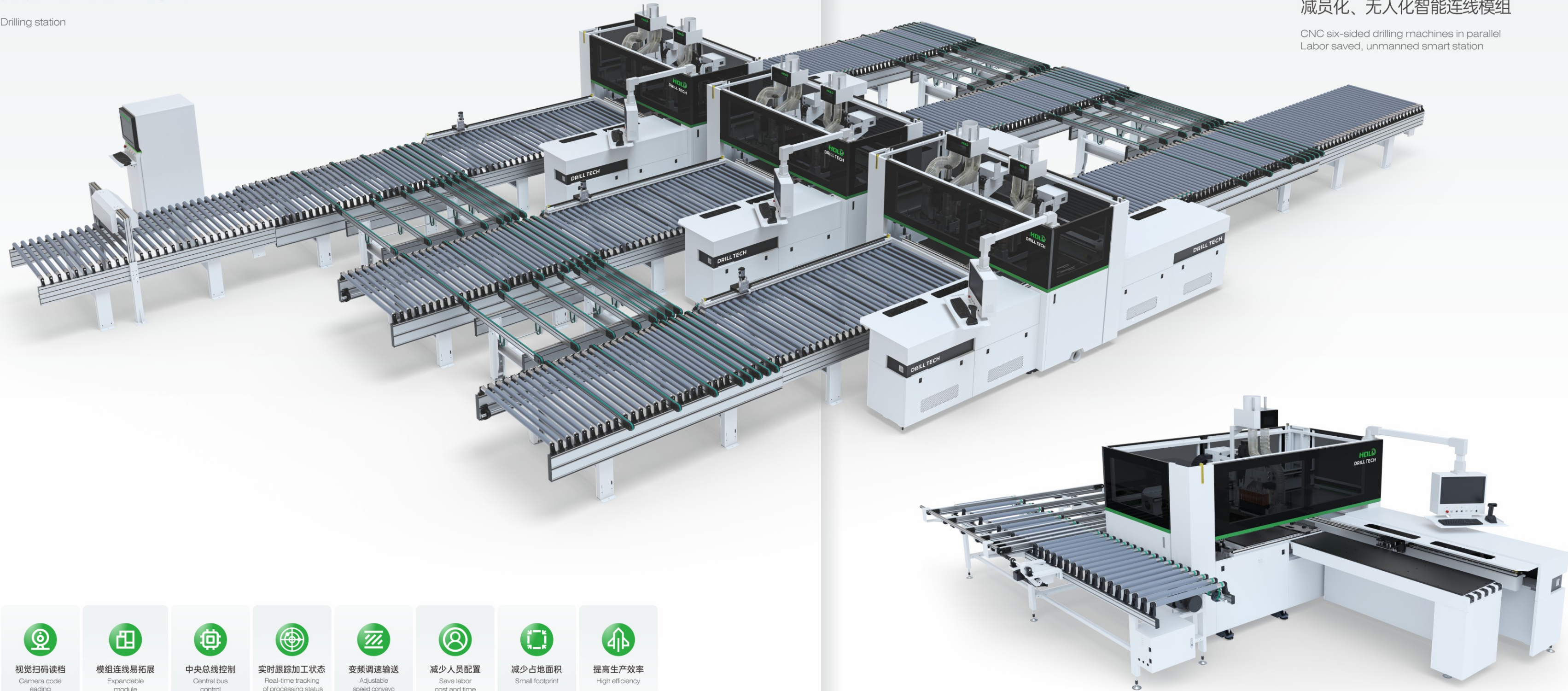
现场操作视频
Operating video

数控钻孔工作站

Drilling station

数控六面钻多机连线 减员化、无人化智能连线模组

CNC six-sided drilling machines in parallel
Labor saved, unmanned smart station



视觉扫码读档
Camera code
eading



模组连线易拓展
Expandable
module



中央总线控制
Central bus
control



实时跟踪加工状态
Real-time tracking
of processing status



变频调速输送
Adjustable
speed conveyo



减少人员配置
Save labor
cost and time



减少占地面积
Small footprint



提高生产效率
High efficiency



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

HP 436/636/655

智能立体分拣仓 专利技术

Intelligent vertical sorting storage

对接拆单软件或预分包软件数据，分拣到柜或包
也可用于包装后、发货前的订单齐套分拣
既可串联，亦可并联摆放，高度根据厂房高度可变

Integrates with order splitting or pre-packaging software for sorting to cabinets or packages.
Also used for order completion sorting before packing and shipping.
Can be arranged in series or parallel, adjustable height based on factory dimensions.



提高分拣效率和准确率，减少人工

适用于订单合并式生产或每个订单单独生产模式的分拣任务

Increased sorting efficiency and accuracy, reduced labor
Suitable for batch order sorting or individual order sorting

HNC-136

智能立体缓存仓

Intelligent 3D buffer warehouse

调度板材花色及厚度
适用于工序之间的板件缓存
平抑波峰波谷的节拍差，使产线顺畅生产

Sorting boards by color and thickness.
Ideal for buffering between production stages.
Balances production peaks and valleys for continuous line operation.

大容量立体缓存

提高缓存效率，确保顺畅生产

Large-capacity vertical buffer storage
Improved buffering efficiency for seamless production



智能立体缓存
Intelligent vertical buffering



出片4-6片/分钟
Sorting speed:
4-6 panels per minute



大容量36层仓位
Large-capacity
36-layer storage



爆仓预警提示
Overload warning
system



占地小效率高
Small footprint
high efficiency



智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



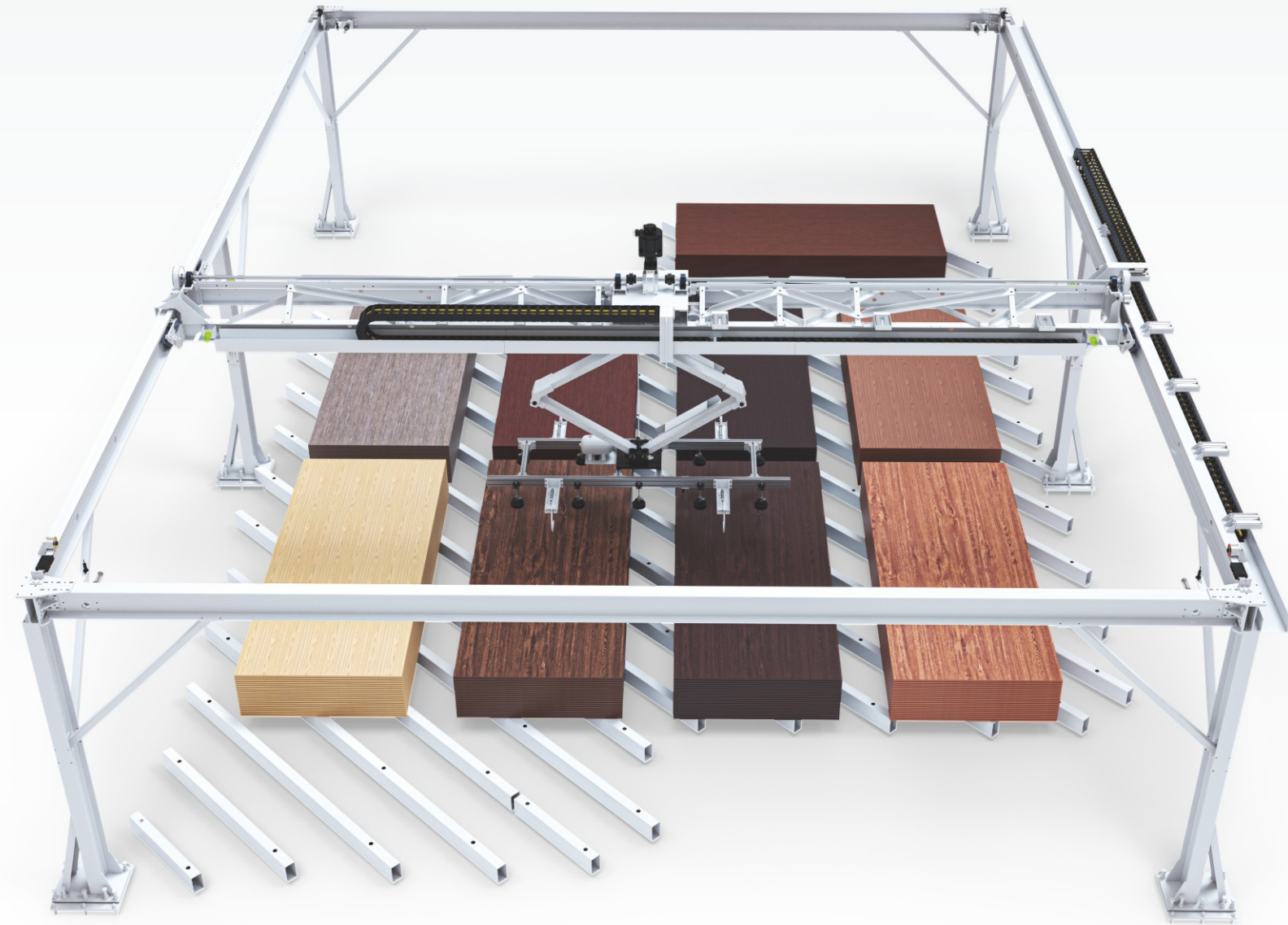
木门设备

自动化系列 Automation tech

HPBC-1408

智能配板仓

Intelligent gantry board matching warehouse



智能立体配板仓
Intelligent three-dimensional distribution bin

NCG-4-300

四轴悬臂机械手

Four-axis cantilever robot arm



STR30

立式缓存架

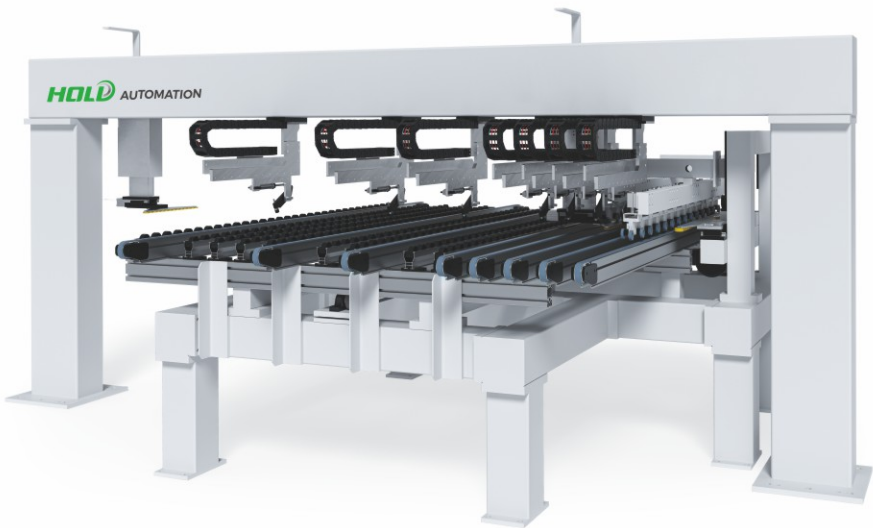
Vertical buffer rack



HFS-825

智能柔性送料机械手

Intelligent flexible feeding manipulator



自动化 系列 Automation tech

HLM-2409

数控高速龙门平移机

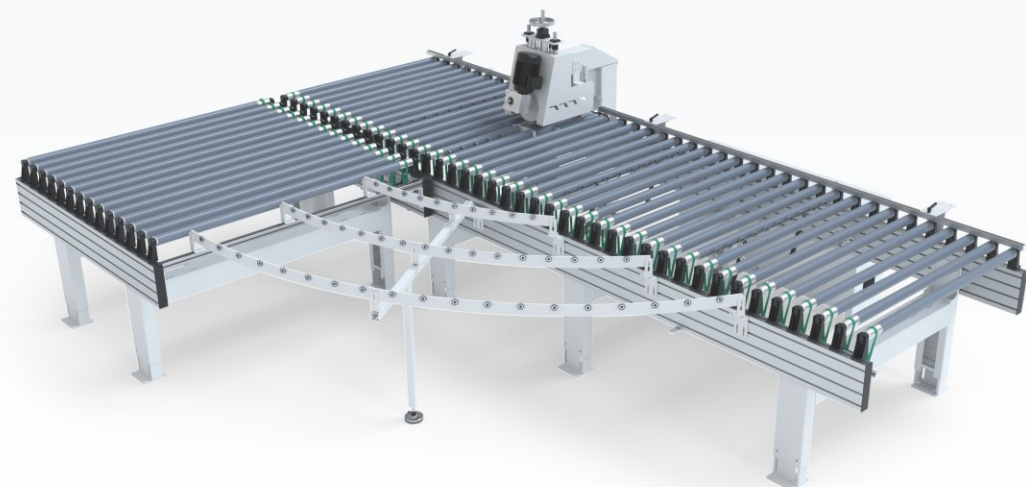
CNC high-speed gantry transfer machine



ATR-4B32PVG

锥辊转向机

Roller turning machine



ATR-2812PU

90度弯道锥辊转向机

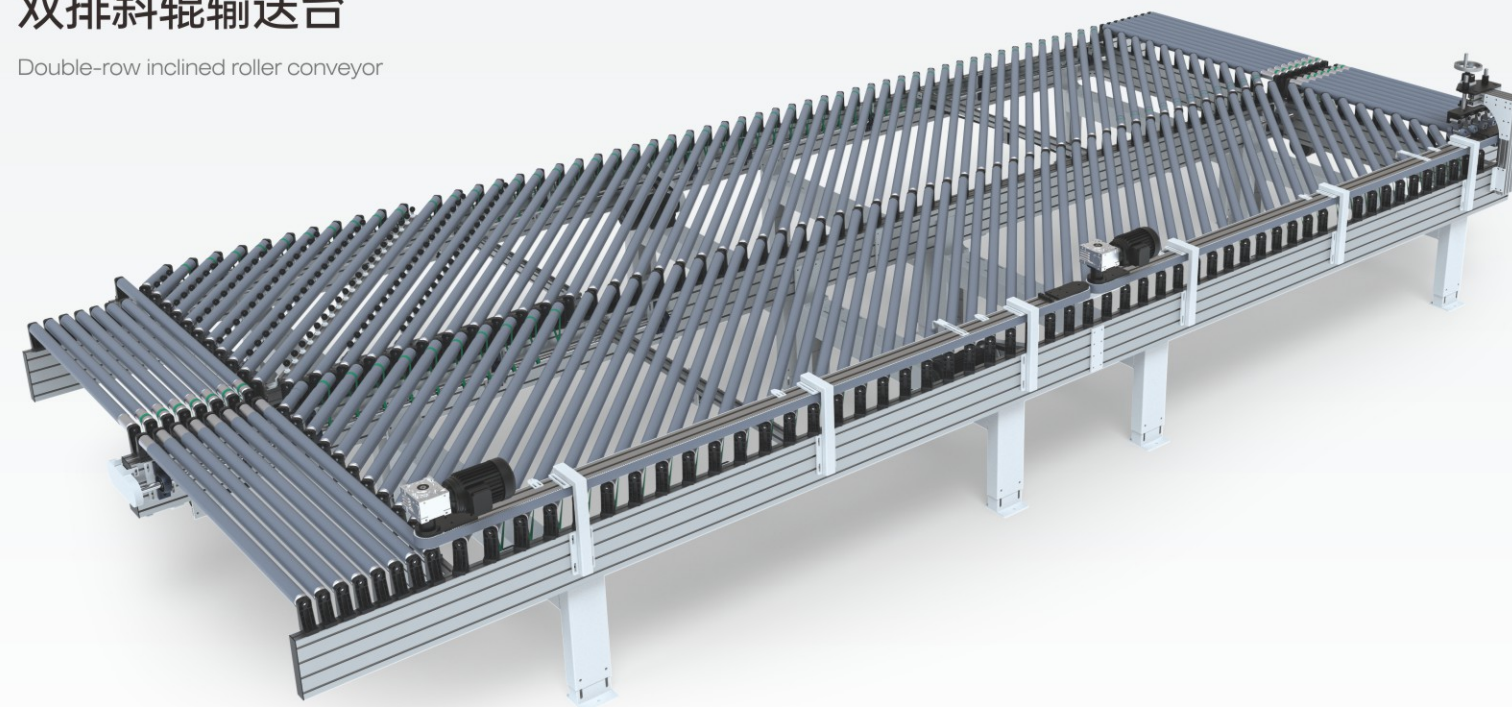
90-degree curved tapered roller turning machine



ATR-8032PVJX

双排斜辊输送台

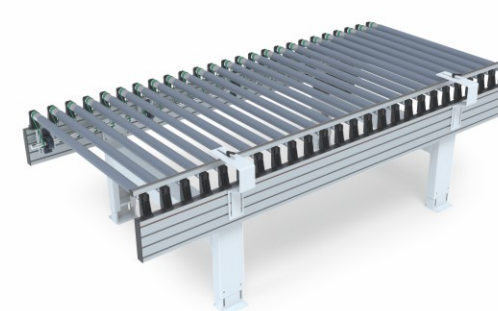
Double-row inclined roller conveyor



ATR-3014P

单排套胶动力输送台

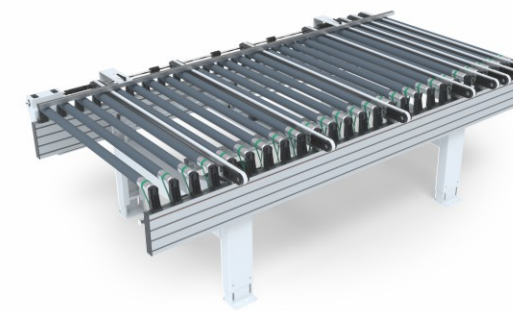
Single-row rubber-coated power conveyor roller



ATRB-3017P

动力皮带平移输送台

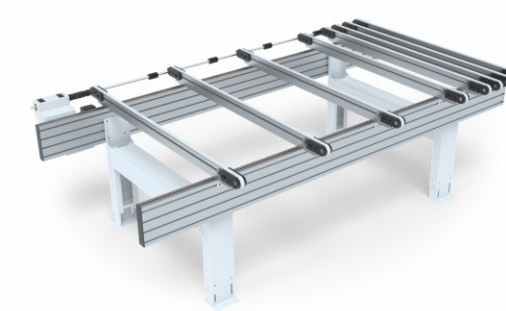
Power belt leveling conveyor



ATB-3017P

皮带平移机

Belt transfer machine



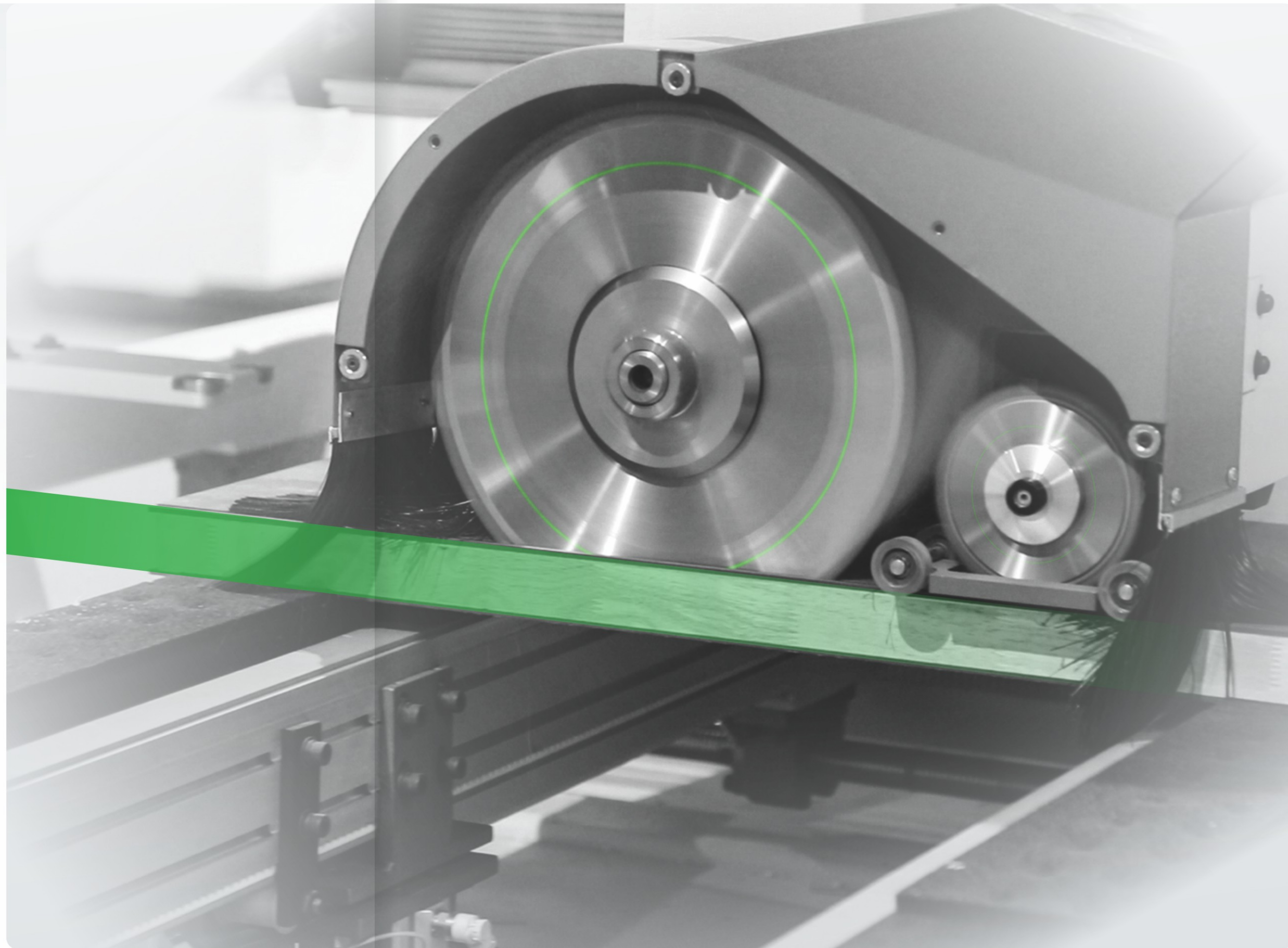


木门加工 一应俱全

木门四边规方|锁孔合页孔槽加工|木门套板精裁



为木门制造企业提供，更高效、更智能、更稳定的解决方案
Providing more efficient,more intelligent,more stable solutions to furniture enterprises.



MTS 300

数控木门一体机

CNC wood door all-in-one machine

门套板开料、木门规方一体

Integrated door pocket and door squaring machine



现场操作视频
Operating video

项目名称	Model	MTS300	项目名称	Model	MTS300
加工尺寸	Processing size	1220×2800×60mm	副锯片规格	Scoring saw blade specification	Φ22×120mm
空行速度	Idle speed	80m/min	外形尺寸	Machine dimension	4700×2850×3050mm
工作速度	Working speed	12-18m/min	总功率	Total power	33kw(未含真空泵)
主锯功率	Main saw power	5.8kw	重量	Weight	3700KG
主锯转速	Main saw RPM	3000 r/min	工作台离地高度	Table height	840mm
主锯片规格	Main saw blade specification	Φ30×300mm	吸尘口数量	Quantity of suction port	Φ200×1+Φ100×1
副锯功率	Scoring saw power	1.1kw	木门最小居中宽度	Wooden door minimum center width	300mm
副锯转速	Scoring saw RPM	18000 r/min	水循环真空泵功率	Vacuum pump excluded	11kw

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Note: our company continuously improves and updates product specifications and design details. The above functions and parameters may be optimized and improved. Please confirm with authorized sales units

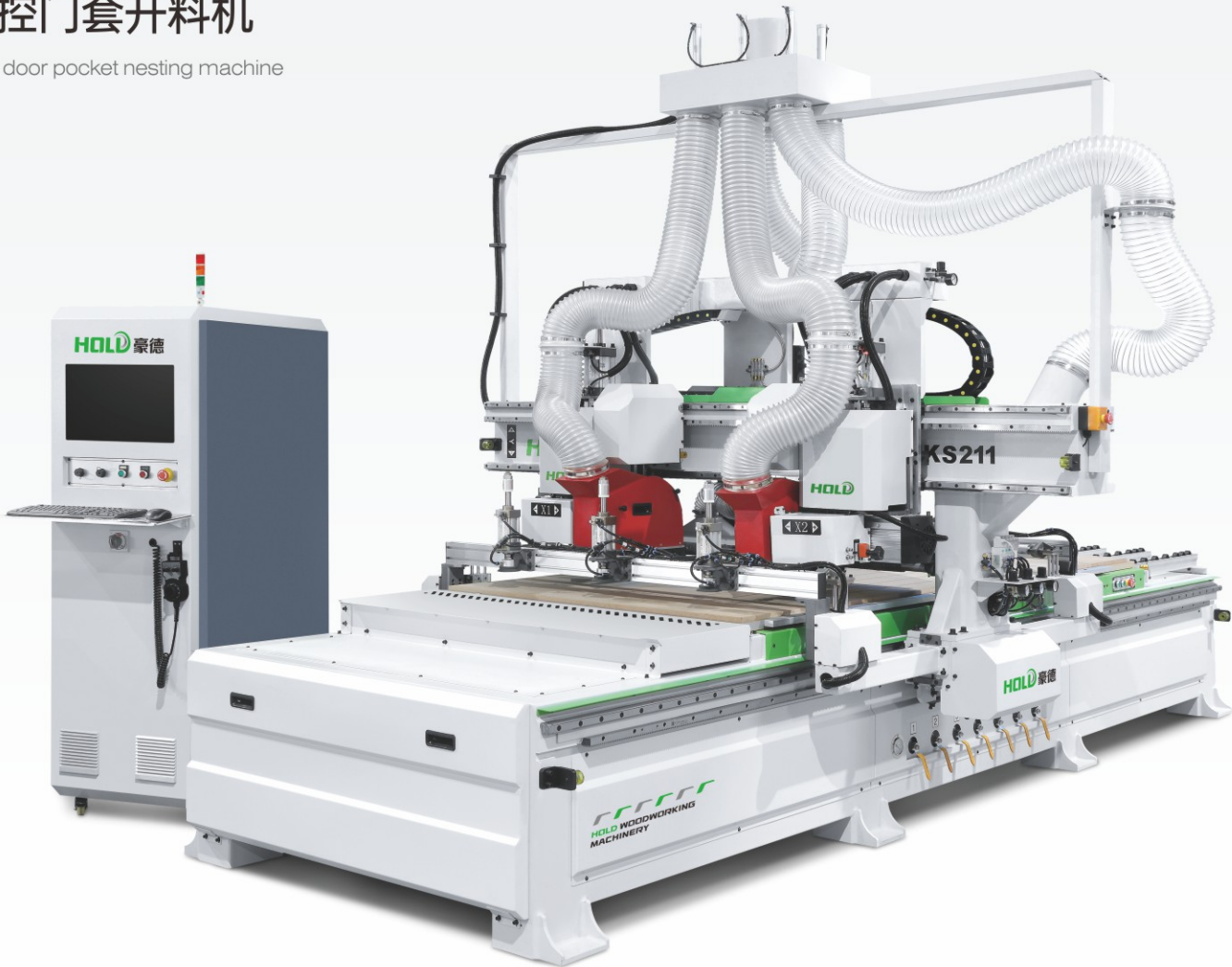
HK S211

数控门套开料机

CNC door pocket nesting machine

门套板开料、铣型一体

Integrated door pocket nesting and milling machine



现场操作视频
Operating video

项目名称	Model	HKS211	项目名称	Model	HKS211
加工尺寸	Processing size	1220×2800×30mm	副锯功率	Scoring saw power	1.1kw
空行速度	idle speed	80m/min	副锯转速	Scoring saw RPM	12000 r/min
工作速度	Working speed	12-18m/min	副锯片规格	Scoring saw blade specification	Φ22×120mm
主轴功率	Spindle power	6kw	总功率	Total power	32kw
主锯功率	Main saw power	5.8kw	外形尺寸	Machine dimension	4700×2850×3050mm
主锯转速	Main saw RPM	3000 r/min	工作台离地高度	Table height	840mm
主锯片规格	Main saw blade specification	Φ30×300mm	吸尘口数量	Quantity of suction port	Φ200×1+Φ100×1

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智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备

HV 422

数控木门四边锯

CNC door 4-side cutter

木门快速规方、四边锯切
Wood door speedy squaring & 4-side cutting



项目名称	Model	HV422	项目名称	Model	HV422
最小加工尺寸	Min. processing size	1800×400mm	锯座最大移动速度	Max. Moving speed of saw carriage	40m/min
最大加工尺寸	Max. processing size	3000×1100mm	工作台离地面高度	Table height	900mm
加工厚度	Processing thickness	30-65mm	吸尘口数量	Quantity of suction port	Φ100×6
主锯片规格	Main saw blade specification	Φ30×300mm	总功率	Total power	37.5kw
副锯片规格	Scoring saw blade specification	Φ20×120mm	外形尺寸	Machine dimension	5100×2980×2100mm

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HV 321

数控木门四边锯

CNC door 4-side cutter

木门快速规方、四边锯切
Wood door speedy squaring & 4-side cutting



现场操作视频
Operating video

项目名称	Model	HV321	项目名称	Model	HV321
最大加工长度	Maximum processing length	3000mm	加工宽度	Processing width	300-1100mm
加工厚度	Processing thickness	30-60mm	最高切割速度	Maximum cutting speed	18m/min
主锯转速	Main saw RPM	3000rpm	副锯转速	Scoring saw RPM	12000rpm
主锯片功率	Main saw blade power	5.8kw	副锯功率	Scoring saw power	1.1kw
主锯片规格	Main saw blade specification	Φ30×300mm	副锯片规格	Scoring saw blade specification	Φ22×120mm
总功率	Total power	35kw	外形尺寸	Machine dimension	4970×2750×3100mm
工作台离地高度	Table height	906mm	吸尘口数量	Suction port quantity	Φ200×1

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智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



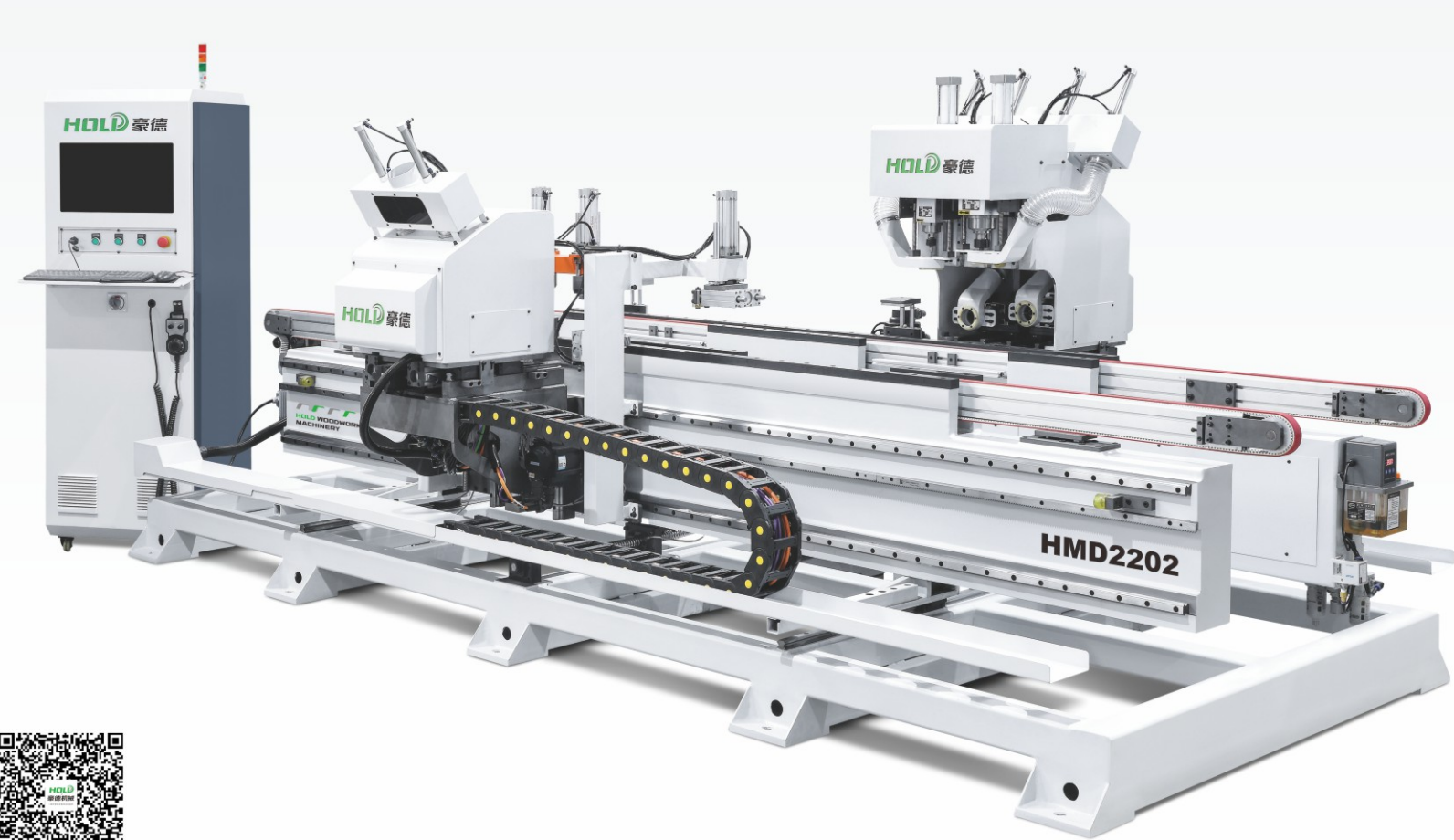
木门设备

HMD 2202

通过式木门锁孔机

Through feed type wood door lock hole machine

木门锁孔、合页、孔槽加工
Wood door lock hole, hinge hole grooving



现场操作视频
Operating video

项目名称	Model	HMD2202	项目名称	Model	HMD2202
最大加工长度	Maximum processing length	2800mm	加工宽度	Processing width	300~1100mm
加工厚度	Processing thickness	35~70mm	最快空程速度	Fastest idle speed	30m/min
工作台高度	Table height	950mm-980mm	总功率	Total power	34KW
外形尺寸	Machine dimension	4500×2600×1750mm			

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HMD 2200

木门锁孔机

Wood door lock hole machine

木门锁孔、合页、顶底槽、孔槽加工
Wood door lock hole, hinge hole, top & button slot, grooving process



现场操作视频
Operating video

项目名称	Model	HMD2200	项目名称	Model	HMD2200
最大加工长度	Maximum processing length	2800mm	加工宽度	Processing width	300~1200mm
加工厚度	Processing thickness	35~70mm	最快空程速度	Fastest idle speed	30m/min
工作台高度	Table height	870mm-920mm	总功率	Total power	20KW
设备尺寸	Machine dimension	4050×1550×1750mm			

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智能封边



数控多功能



数控钻孔



数控开料



锯切开料



木工排钻



自动化



木门设备